# AT-WAVELENGTH METROLOGY FACILITY FOR EUV, **XUV AND TENDER X-RAY ENERGY RANGE OPTICS**

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## INTRODUCTION

The At-Wavelength Metrology facility for sophisticated XUV optics such as diffraction gratings is operating since many years at the BESSY-II storage ring. As the main instrument a versatile 11-axis UHV-reflectometer is permanently connected to dedicated Optics beamline is available with 100% beam access to the beam [1,2]. The setup covers energy ranges of the EUV and XUV. High spectral purity of the incident beam is achieved by a set of 12 absorption filters and a High-Order Suppressor System consisting of 4 mirrors which can be inserted into the incident beam under variable angles of incidence without changing of the original beam path.

It was experimentally tested that this system gives a nearly highorder free beam between 13.5 eV and 1800 eV. A flexible sample support system based on an UHV-tripod gives 6 degrees of freedom for a precise alignment and mapping of tested optical elements. A load-lock system with in-vacuum storage for five samples size of 60 x 40 x 10 mm<sup>3</sup> provides quick sample change. In additional to that a small Reflectometer as a portable end station is used to get access to UV-EUV or X-ray energy ranges. We had tested possibility to operate in lower energy range starting from 4 eV up to 30 eV by coupling with U125-2\_NIM beamline [3] which is equipped with normal incidence monochromator. As well an accurate measurements on multilayer coated gratings [4] and different optical coatings were carried out with small Reflectometer attached to KMC-1 beamline working double with crystal monochromator in energy range 2000 eV - 10000 eV.

# **EXPERIMENT**

### 11-axis UHV-reflectometer



## SOME RESULTS

An example of metrology on diffraction grating







- Sample move in 6 degrees of freedom
- Sample weight: up to 1.5kg (critical ~4 kg)
- Sample size: <300 x 60 x 55 mm<sup>3</sup>

![](_page_0_Picture_21.jpeg)

![](_page_0_Picture_22.jpeg)

![](_page_0_Figure_23.jpeg)

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![](_page_0_Picture_25.jpeg)

**UHV tripod** for sample stage

![](_page_0_Picture_27.jpeg)

![](_page_0_Figure_29.jpeg)

#### REFERENCES

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![](_page_0_Picture_37.jpeg)

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