



Photons at the Next Generation
Synchrotron Facilities:
from Production to Delivery

ICTP, Trieste, Italy / 4 – 5 December 2017

MAX IV Accelerators Status

Pedro F. Tavares on behalf of the MAX IV Accelerator Division

2017 Phangs Workshop

Outlook

- The MAX IV Facility
- The MAX IV 3 GeV Ring
 - Main Parameters & Technological choices
 - Status: achieved performance highlights
 - Lattice Correction: linear, coupling and non-linear
 - Orbit stability: long and short term
 - Bunch-By-Bunch Feedback and HCs
 - Top-up injection
 - Multipole Injection Kicker
- First user operations statistics
- Future Perspectives

The MAX IV Accelerators

3 GeV ring
528 m circ, MBA, 330 pmrad

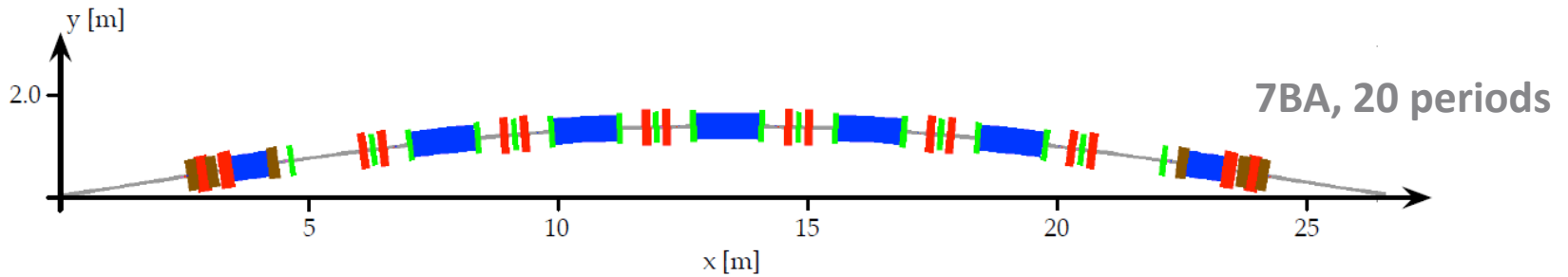
Short Pulse
Facility

1.5 GeV Ring
96 m circ., DBA, 6 nmrad

Linear accelerator
(ca 250 m)

Electron sources

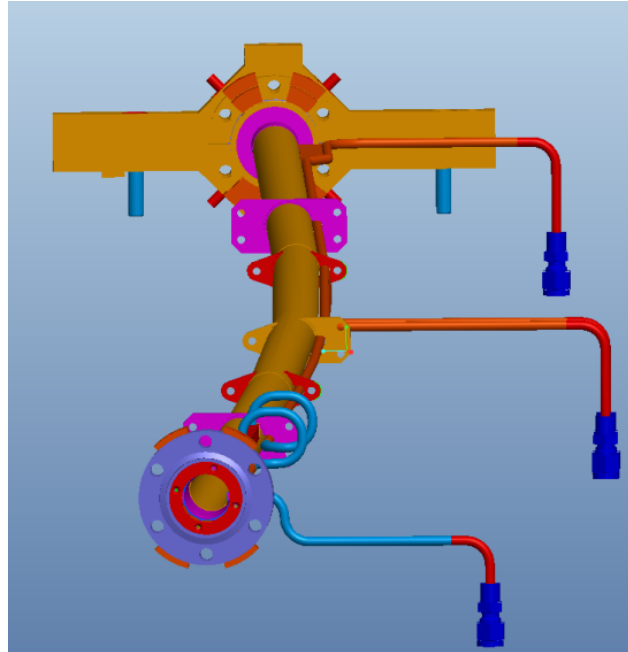
MAX IV 3 GeV ring: 528 m, 330 pmrad



100 MHz RF
Passive HC

Circular, copper NEG-coated chambers

Compact Magnets

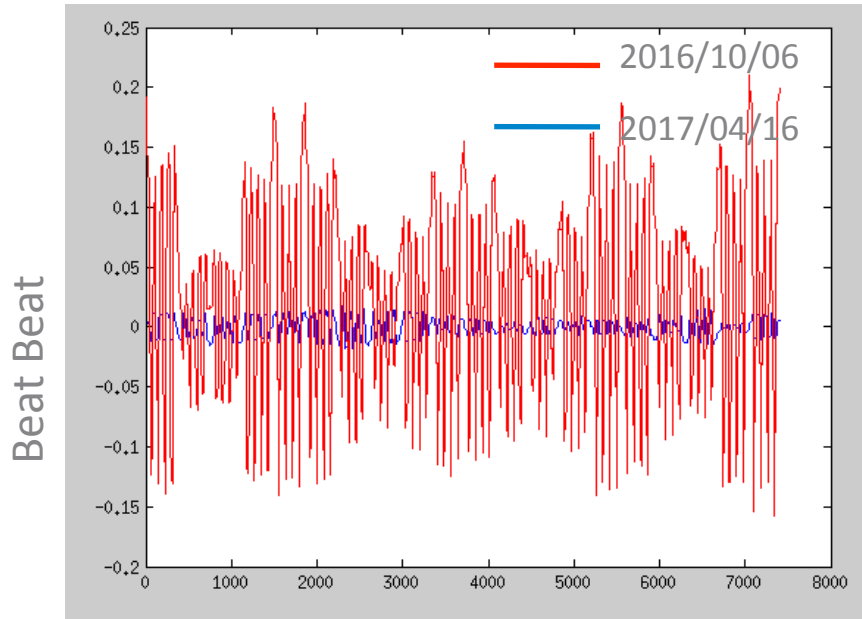


3 GeV Ring – achieved performance

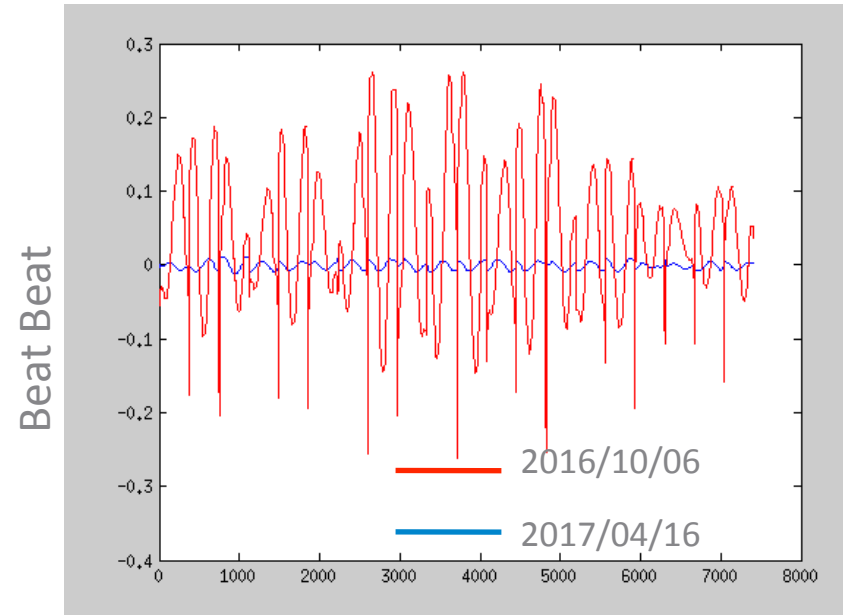
- ~ 200 mA stored current – multi-bunch
- ~ 9 mA stored current – single-bunch
- > 6 A.h lifetime.current product
- $\gtrsim 90\%$ injection efficiency
- Emittances: $\varepsilon_x = 339.4 \pm 30$ pm rad; $\varepsilon_y = 6.5 \pm 0.1$ pm rad (down to 3 pm rad observed)
- RMS orbit stability (up to 100 Hz) better than 1.3/5.5 % of beam size (H/V).
- Beta beats $< \pm 2$ %, Residual Vertical Dispersion < 0.6 mm RMS
- Bunch-by-Bunch feedback operational. Longitudinal kicker cavity
- Multipole Injection Kicker under commissioning

Beta-beat correction

Horizontal

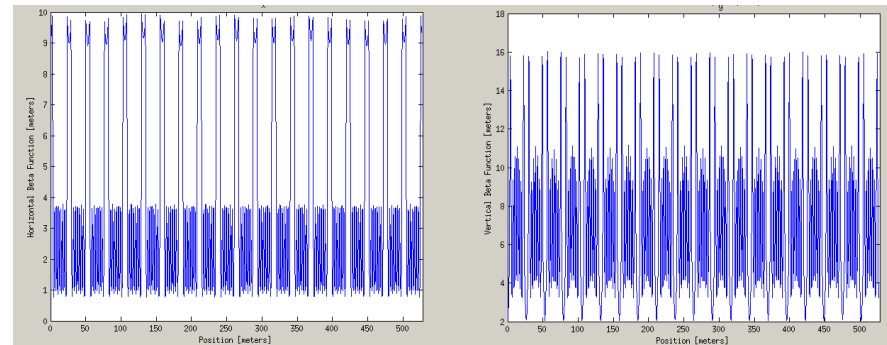


Vertical

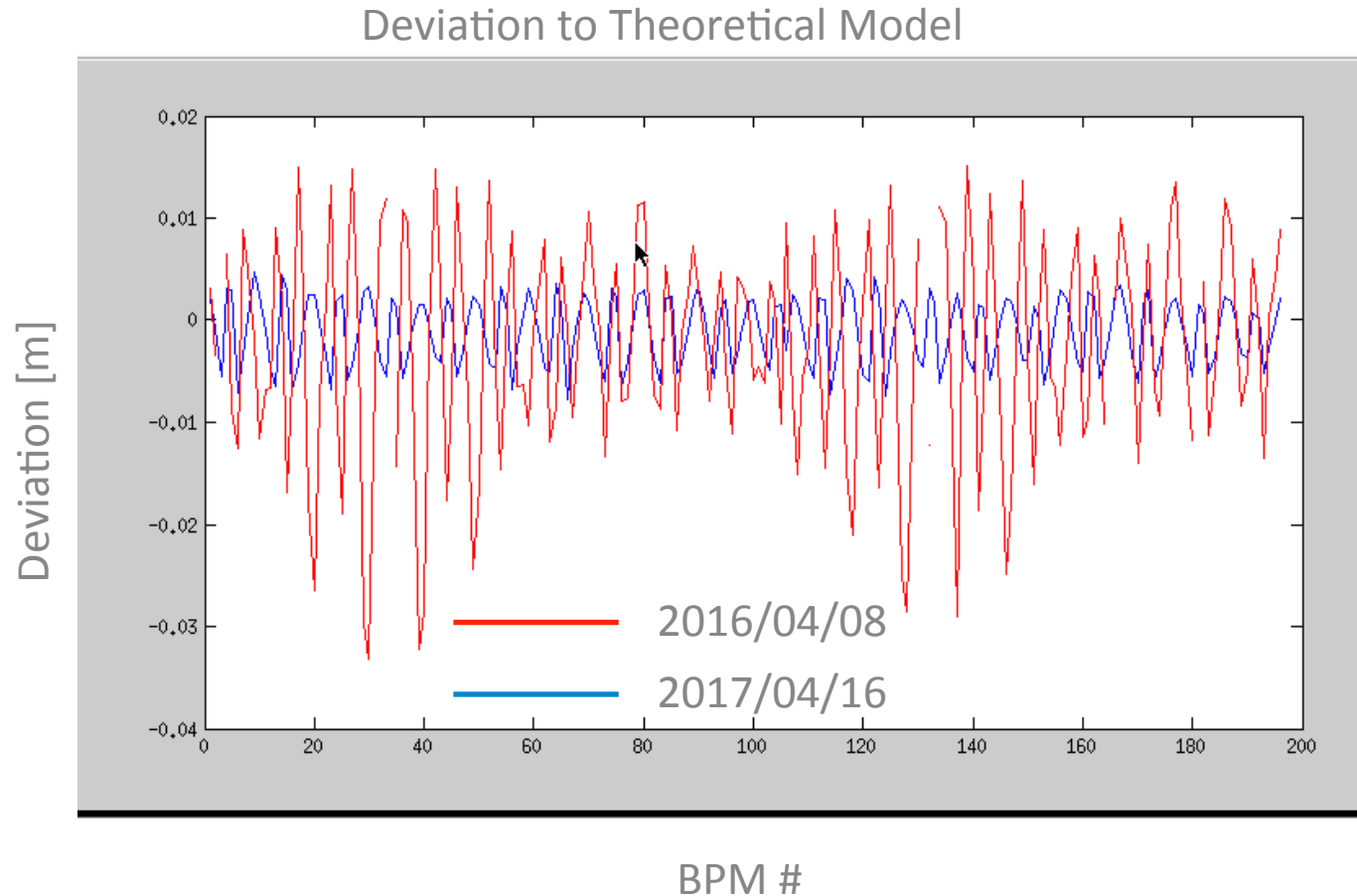


Beat beats reduced from $\pm 20/25\%$ to less than $\pm 2/1.5\%$.

Betatron Functions from LOCO fits– 2017/04/17

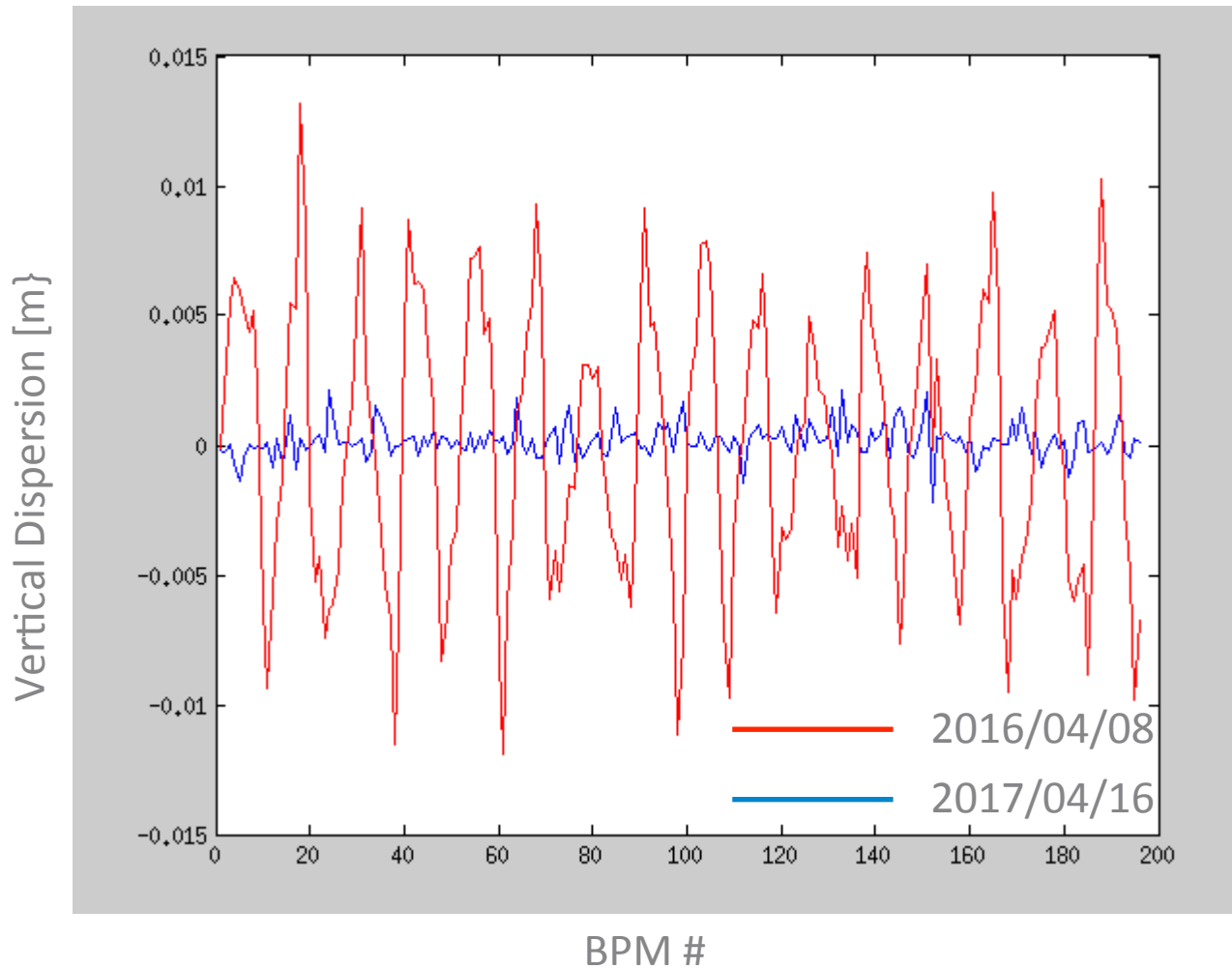


Correction of horizontal dispersion beating



RMs deviation to model reduced from 15 mm to 3.5 mm

Correction of residual vertical dispersion

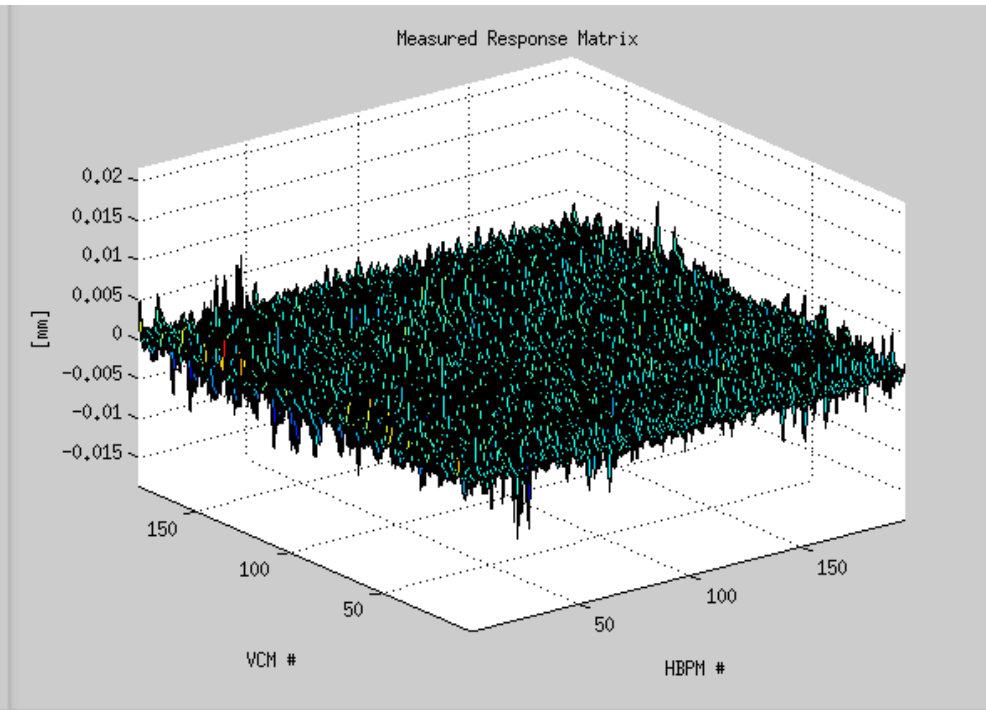
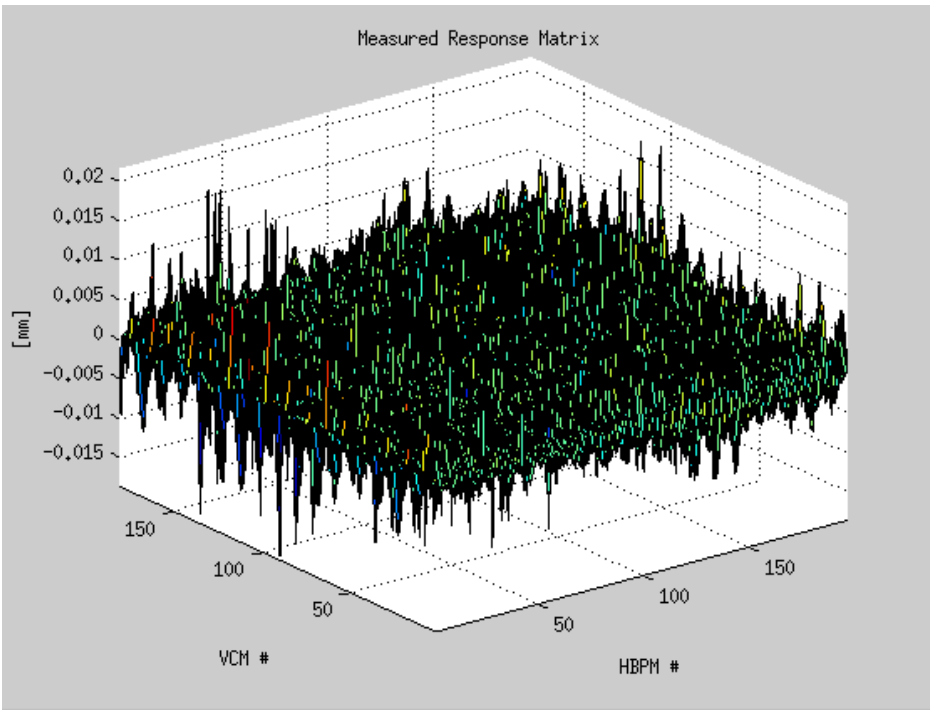


40 dispersive
skews reducing
the vertical
dispersion.
Maximum
strength is
roughly half of
the available.

RMS reduced from 5 mm to 0.6 mm

Correction of betatron coupling

40 non-dispersive skews reducing the coupling. Maximum strength is roughly half of the available.

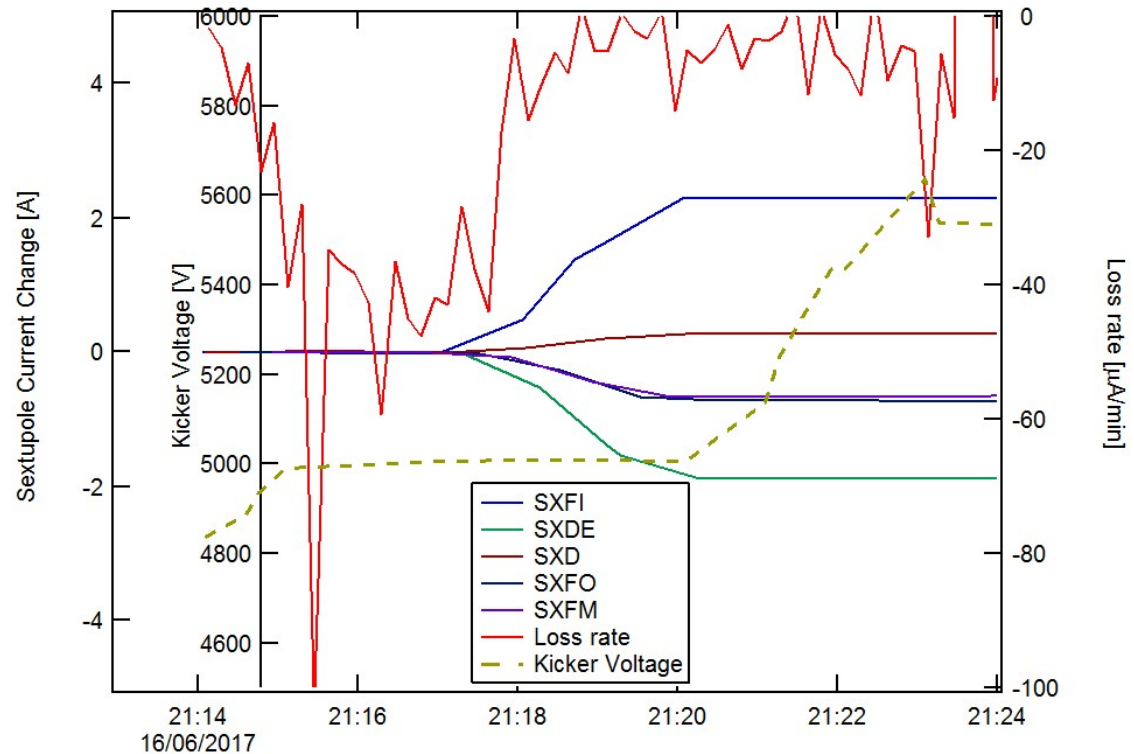


Slide by Å.Andersson

Non-linear Lattice Optimization

Thanks to Xiaobiao Huang for providing the RCDS code

RCDS (Robust Conjugate Direction Search) applied using all sextupole (5) and octpole families (3) as knobs and beam loss rate while kicking the beam as a proxy for dynamic aperture.



Data by M.Sjöström and D.K.Olsson

Orbit Stability – Long Term

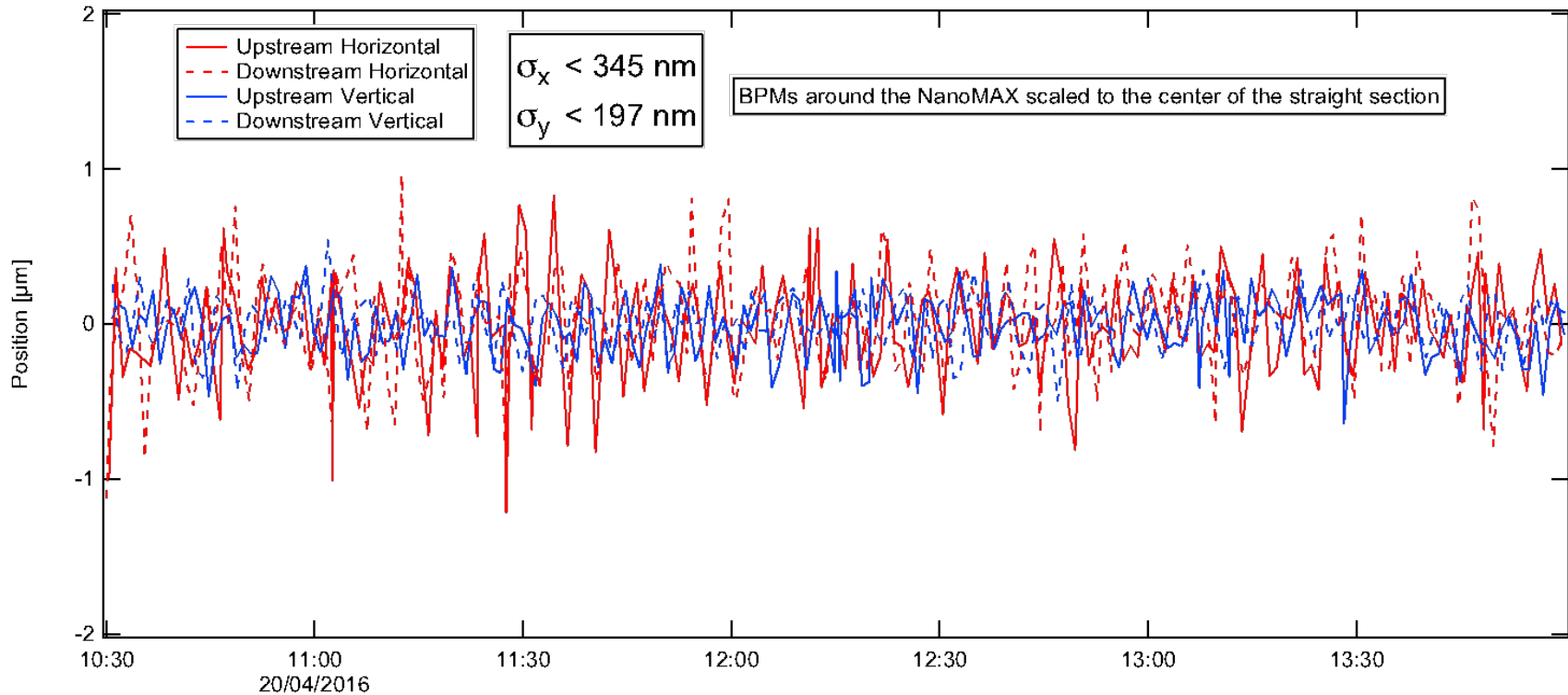
RMS beam sizes at source points

- Horizontal: 47 μm
- Vertical: 2 μm



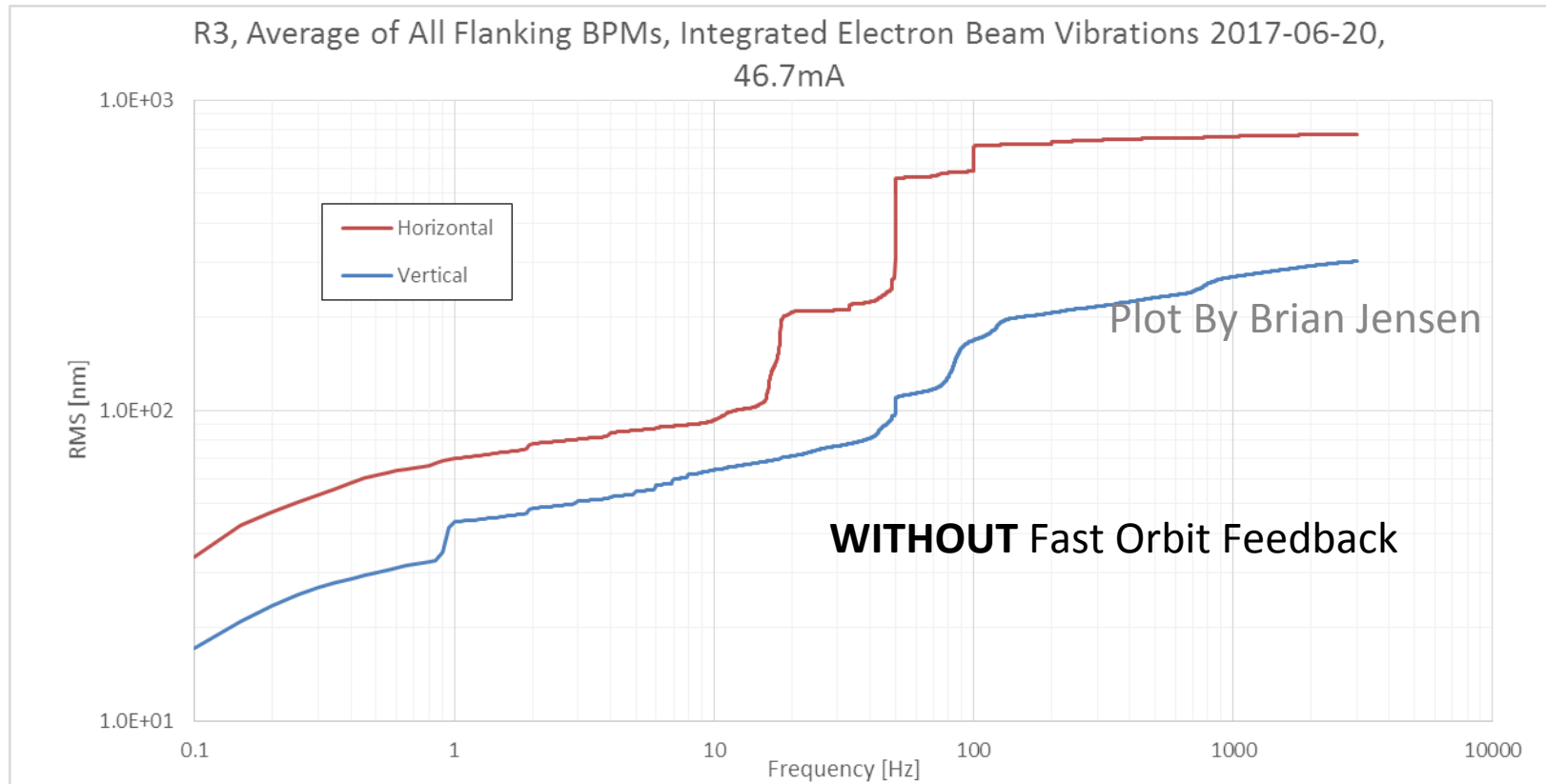
Stability goals (RMS)

- Horizontal: < 4.7 μm
- Vertical: < 0.2 μm



Slow Orbit feedback ON

Orbit Stability – Short Term



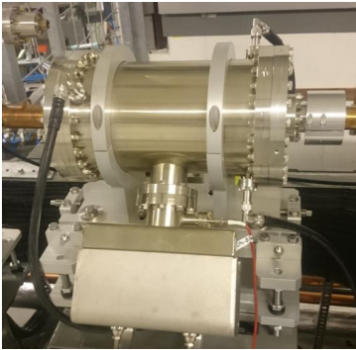
Integrated up to 100 Hz

- ❑ Horizontal RMS < 710 nm ~ 1.3 % of RMS beam size at BPM position
- ❑ Vertical RMS < 170 nm ~ 5.5 % of RMS beam size at BPM Position

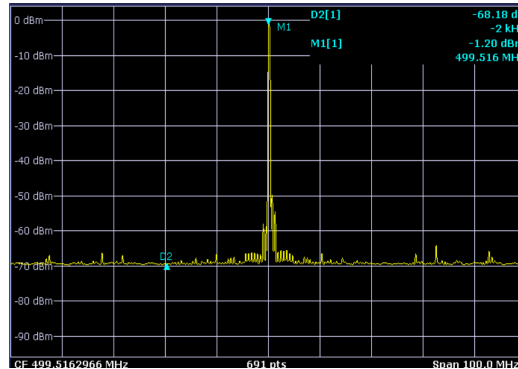
Collective Effects – BbB Feedback and HCs

Longitudinal Plane (HCs tuned out)

Longitudinal Kicker Cavity

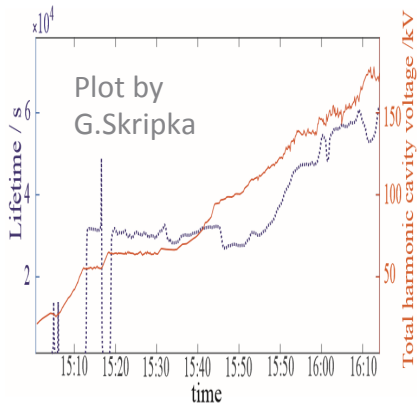
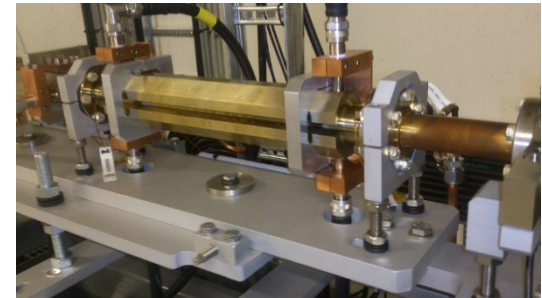


BbB Feedback ON

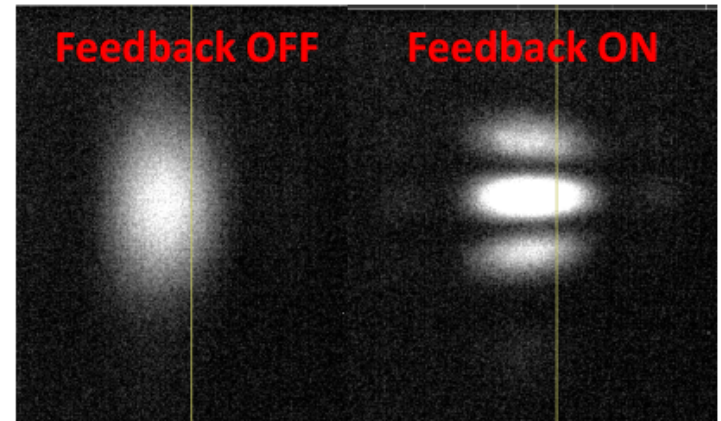
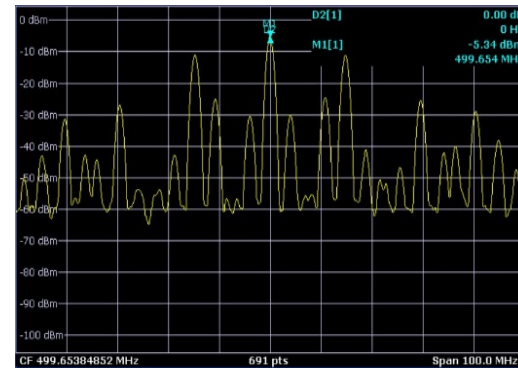


Transverse Plane

Striplines



BbB Feedback OFF



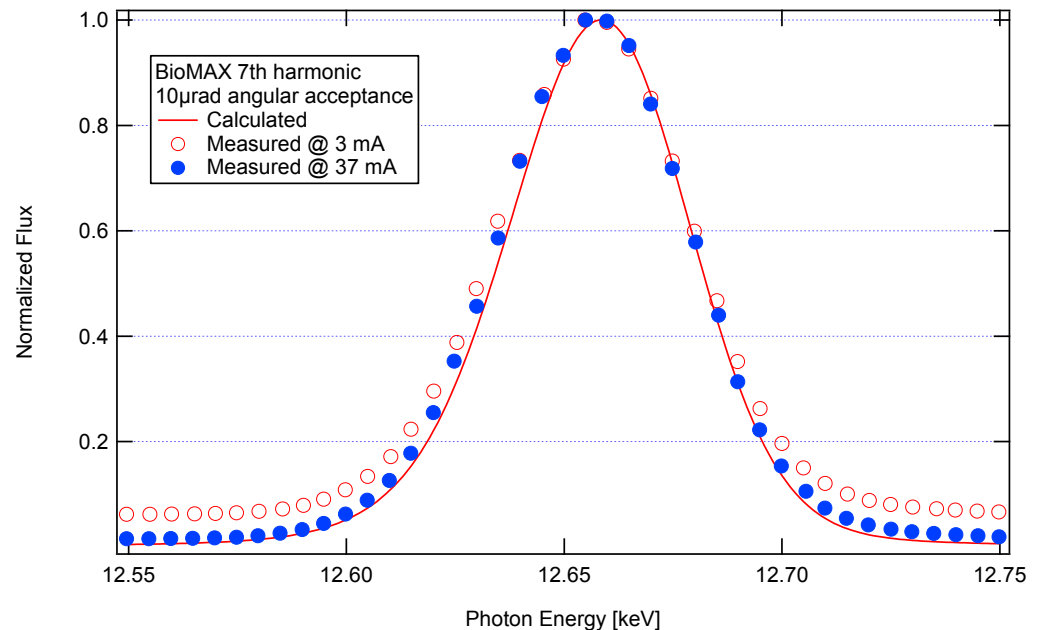
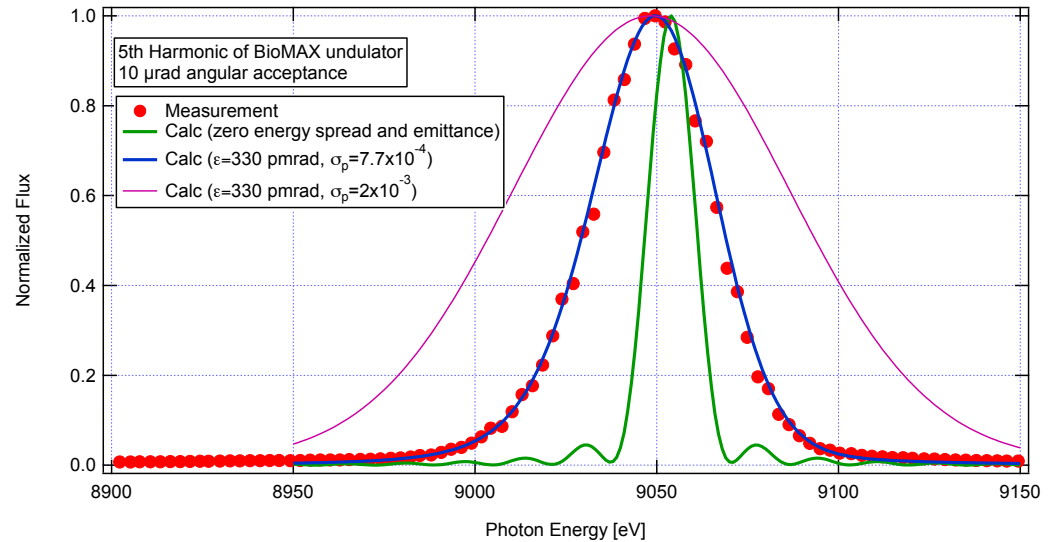
Insertion Devices

Data by T. Ursby and D.Olsson

- 2 In-vacuum undulators
- 1 In-vacuum wiggler
- 2 EPUs

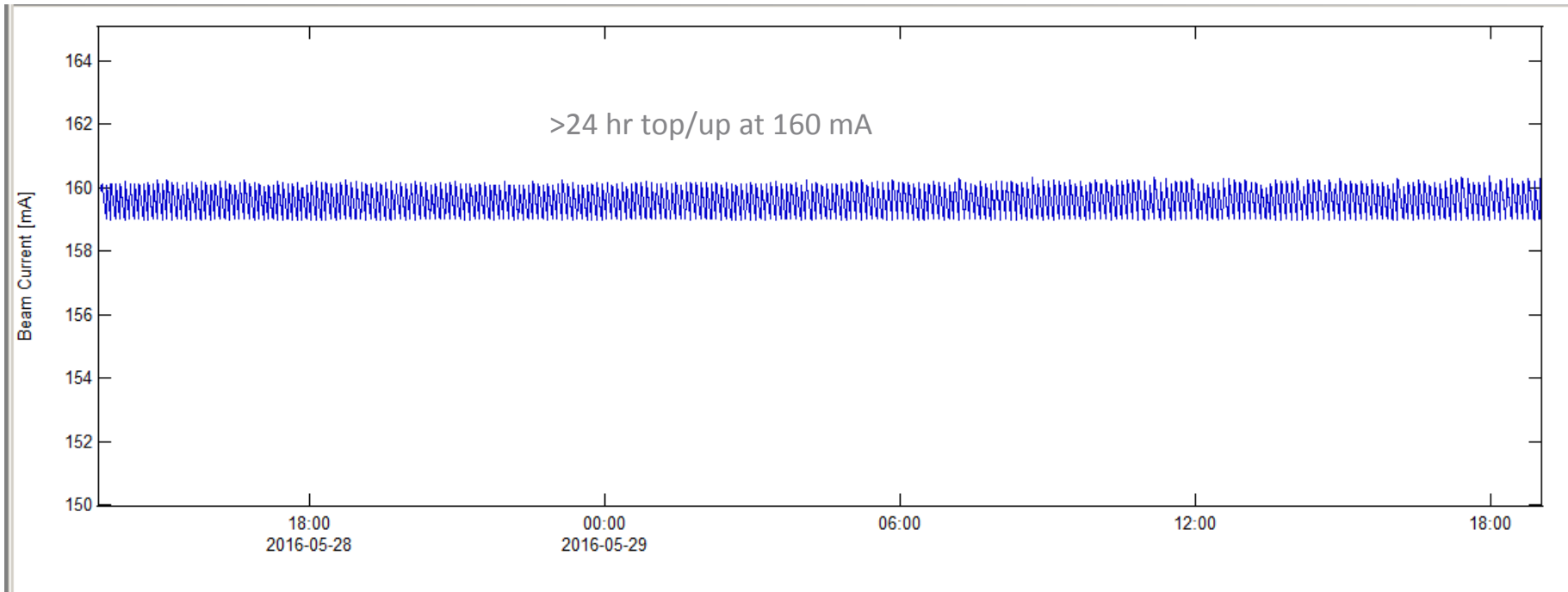


Biomax in-vac undulator
18 mm period
2 m length
4.2 mm min gap



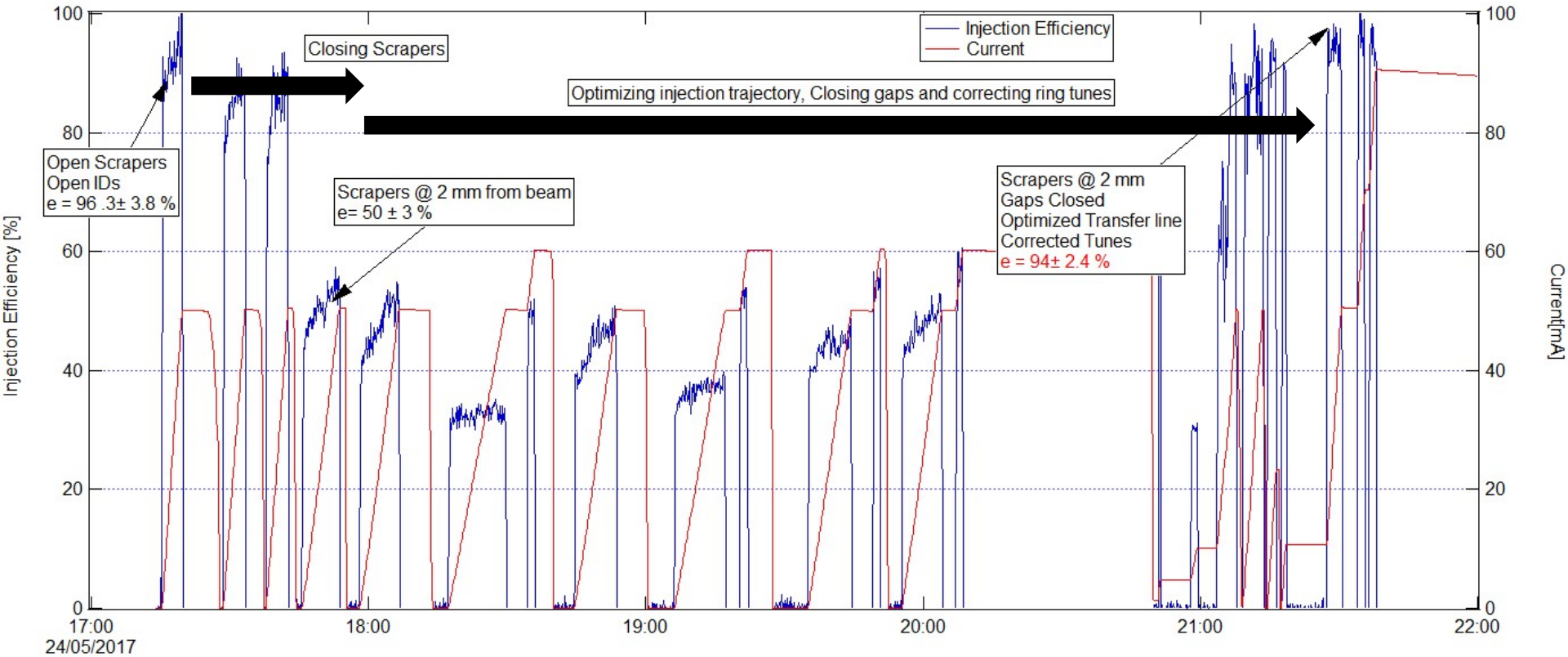
Top-up Injection

- Top-up with closed shutters and open ID gaps has been running since early on
- Top-up with ID gaps closed down to 4.5 mm and high injection efficiency (> 90%) since May 2017.



- Permit for top-up with open shutters in place since June 2017
- First tests with beamlines end of June 2017
- **Top-up is the standard operation mode from Autumn 2017**

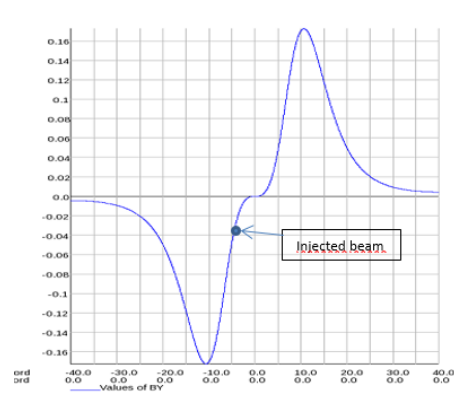
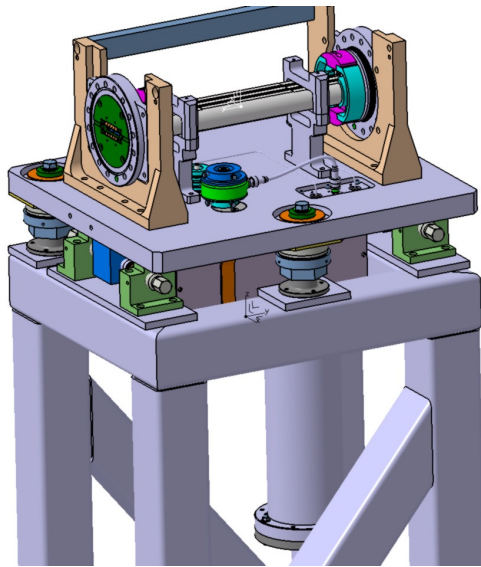
Injection with closed ID gaps



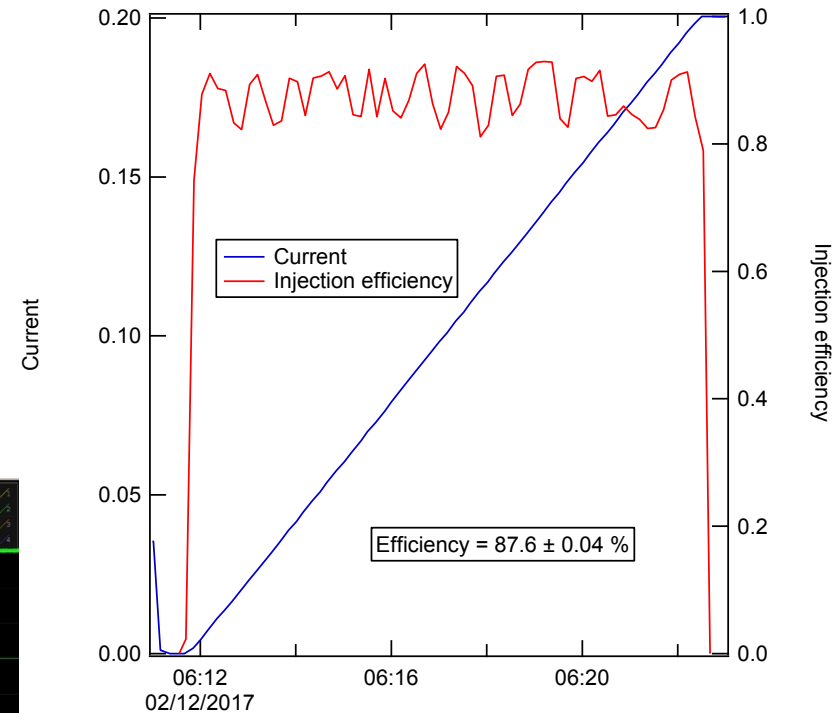
- Vertical Scrapers used to protect the IDs.
- Trimming of the transfer line trajectory and storage ring tunes allows recovery of $> 90 \%$ injection efficiency for gaps closed and scrapers at 2 mm from the beam.

Multipole Injection Kicker (MIK)

- Objective: achieve near transparent top-up injection.
- Joint project with **SOLEIL** based on original concept from **BESSY**.
- **First prototype** installed in the 2017 shutdown.
- Injection with MIK (up to 200 mA) demonstrated.
- Perturbation to the stored beam reduced by a factor ~ 60 .

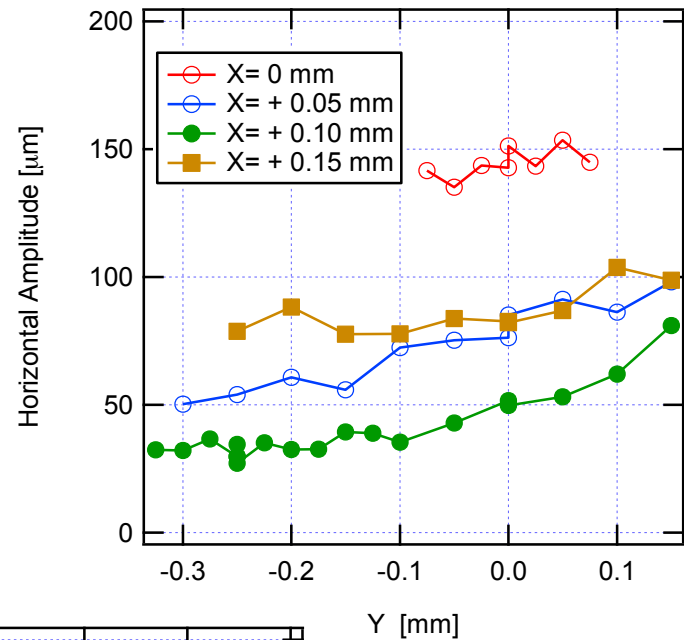
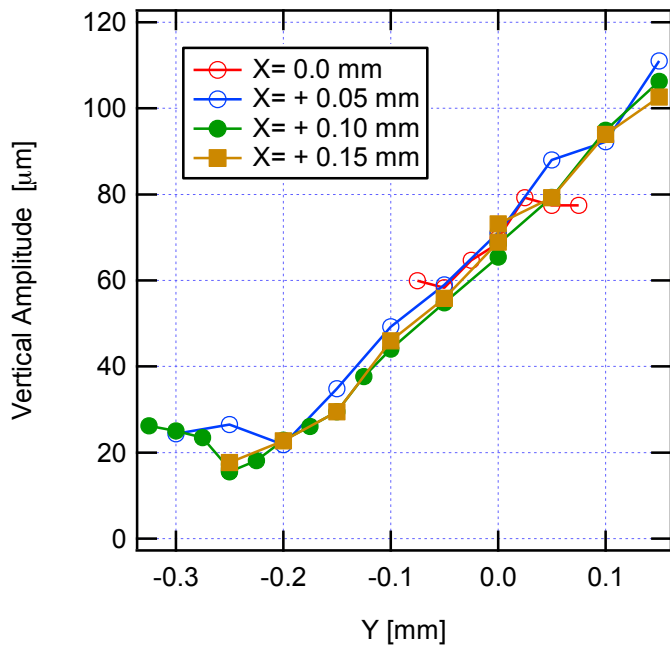


Injection with the MIK up to 200 mA



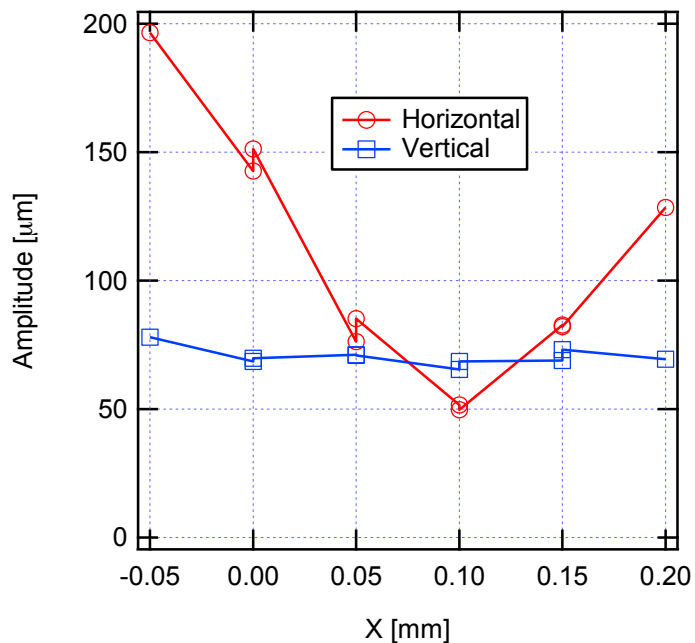
Drawings by SOLEIL
P.Lebasque
P.Alexandre

Residual Orbit Perturbations



Amplitudes (half of peak-to-peak over first 500 turns)
at $x=0.1$ mm, $y=-0.25$ mm:

H: 27 μm
V: 16 μm

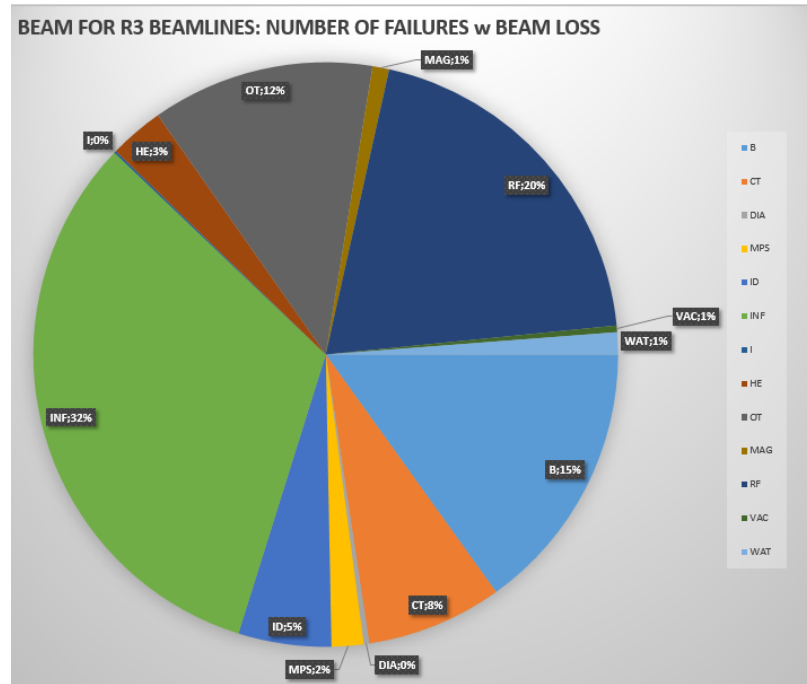


Accelerator Operations 1H - 2017

3 GeV Ring operation statistics

Jan to June 2017

Delivery Hours: 1024
Uptime: 92%



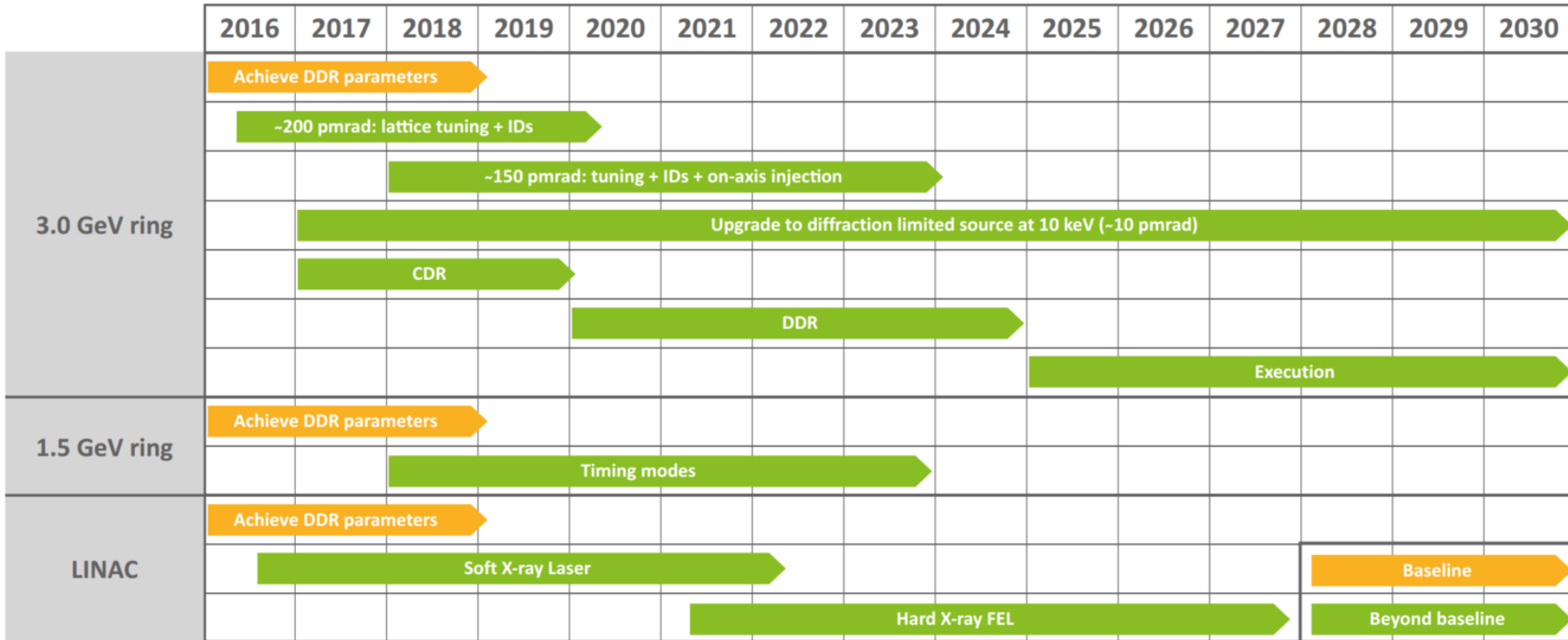
- Main causes of downtime:
 - Infrastructure
 - Beamline conditioning
 - RF system (power cuts)

- What we are doing about it:
 - New agreement with service providers
 - Review procedures
 - Rotating Converter
 - Cavity Conditioning Station

Future perspectives – short term

- Multipole Kicker further trimming and second improved version
- Further Non-linear optics trimming
- Further commissioning/conditioning of harmonic cavities
- New Ids: 2 IVUs (CoSAXS, DanMAX) + 1 EPU (SoftiMAX)
- Slow orbit feedback improvements
- Fast orbit feedback

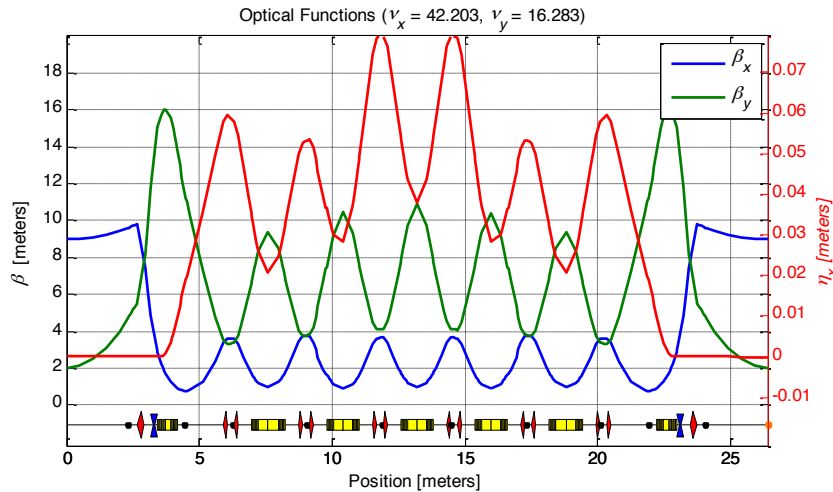
MAX IV Accelerators RoadMap: 2016-2030



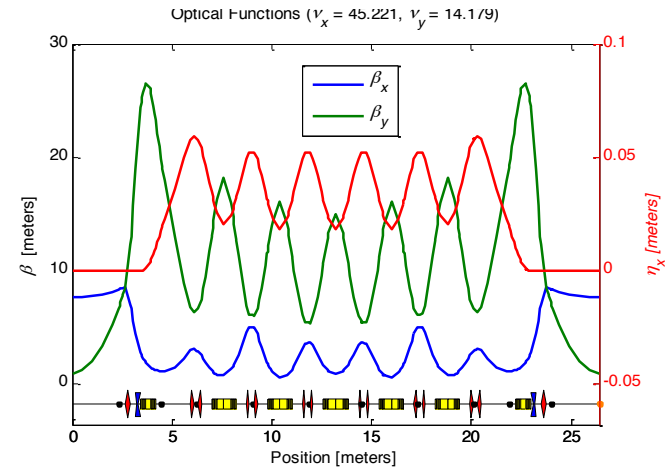
Brightness upgrade

Data and plots by Hamed Tarawneh

328 pm.rad

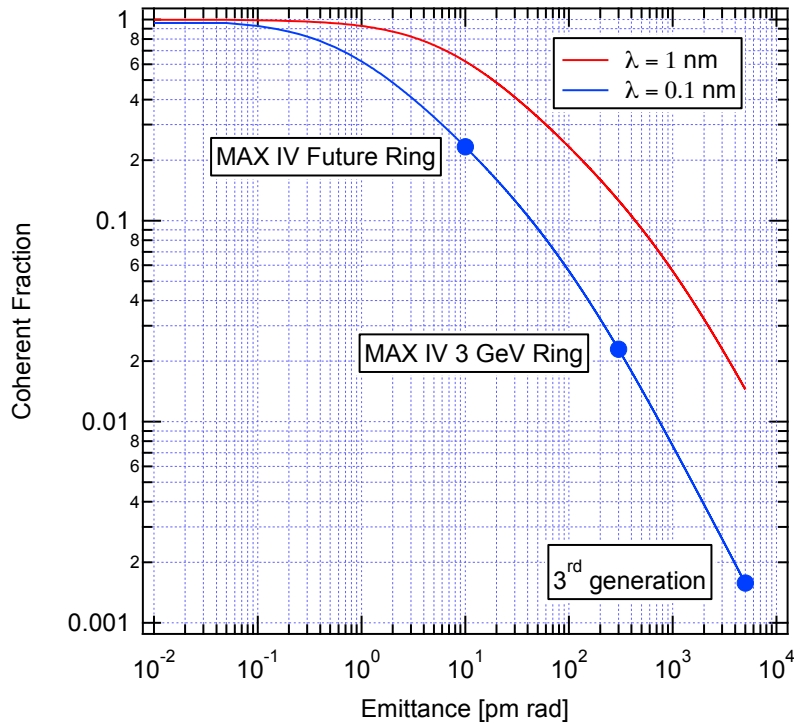
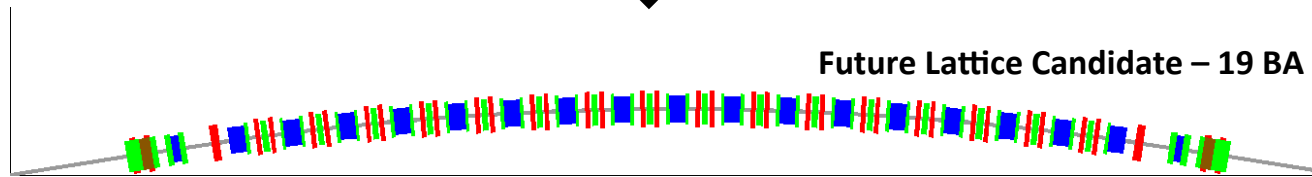
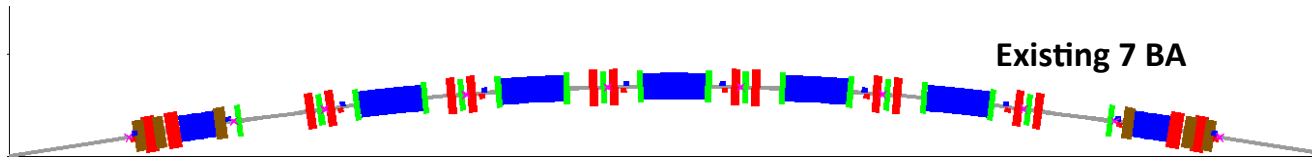


248 pm.rad



	Baseline Lattice (328 pm.rad)	Lattice(248 pm.rad)	Change in strength
QF1	4.030076	4.535	+12.5 %
QF2	4.030076	4.6314	+14.9 %
QFM	3.773995	3.7947	+0.6 %
QFEND	3.653849	3.5105	-3.9 %
QDEND	-2.503663	-2.4302	-2.9 %
D0 (unit cell)	-0.697 (all slices)	-0.721	+3.4 % (max. 4.2%)
DS0 (matching cell)	-0.870701 (all slices)	-0.90480	+1.65 % (max. 4.2%)

Beyond MAX IV – An exercise

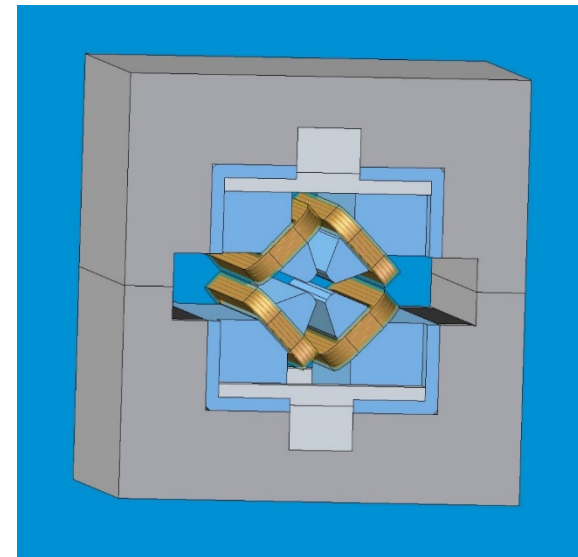
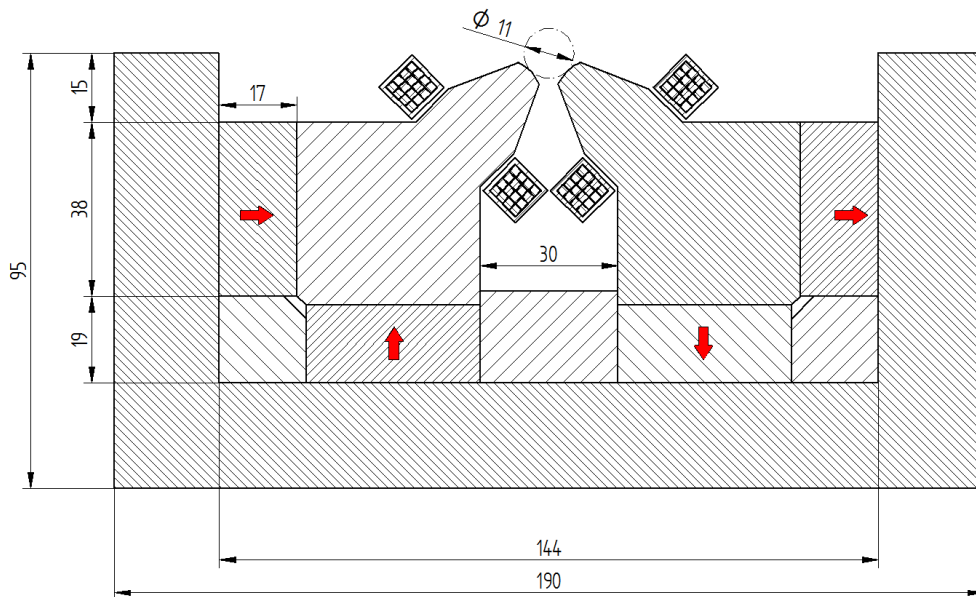
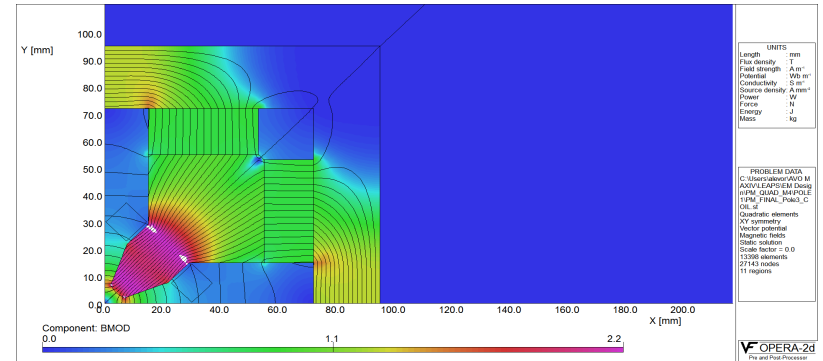


Parameter	Value	Unit
Energy	3	GeV
Number of periods	20	
Circumference	528	m
Straight section length	5	m
Natural Emittance	16	pm.rad
Natural energy spread	0.09	%
Horizontal Tune	101.2	
Vertical Tune	27.28	
Natural horizontal chromaticity	-100.21	
Natural vertical chromaticity	-126.1	

High Gradient permanent magnet quadrupole

Design and images by Alexey Vorozhtsov

- 237 T/m in 11 mm bore diameter
- ± 3 mm good field region
- Sm₂Co₁₇ permanent magnets
- Trim coils for ± 1.5 % adjustments

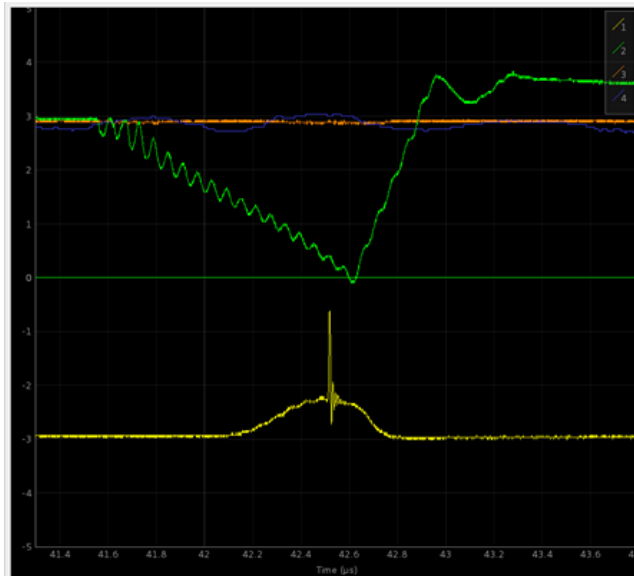
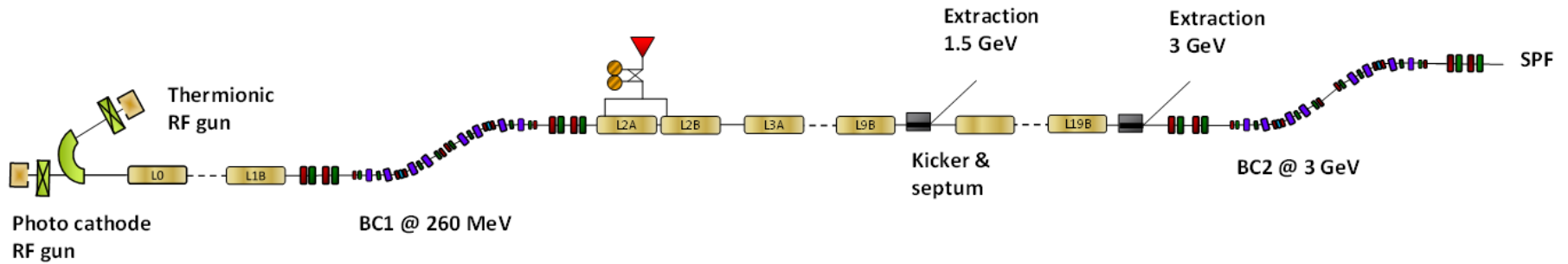


SECTION A-A

Thank you for your attention !

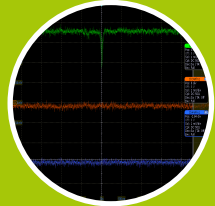
Back up slides

The Linear Accelerator

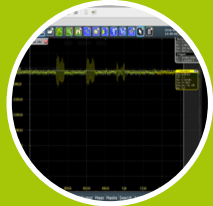


- Warm s-band full energy linac
- Thermionic RF gun for ring injection
- Photo cathode RF gun for SPF
- Solid state stable modulators
- Bunch compressors : down to 100 fs pulse length

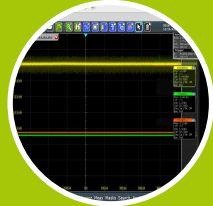
1.5 GeV Ring Commissioning Highlights & Timeline



Beam in TR1
Sep 06
2016



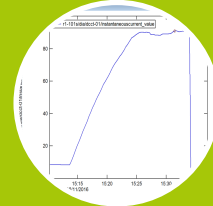
First Turn
Sep 14
2016



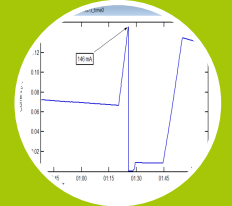
Stored Beam
Sep 30
2016



First Light
Sep 30
2016



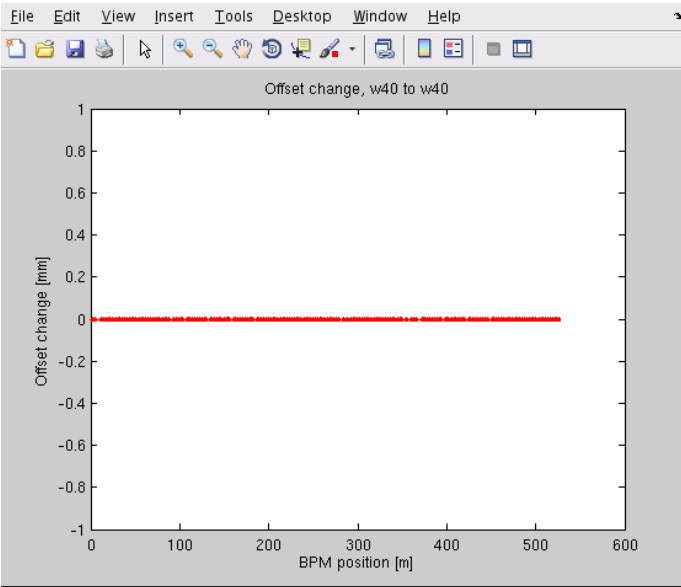
90 mA
Nov 18
2016



198 mA
Apr 08
2017

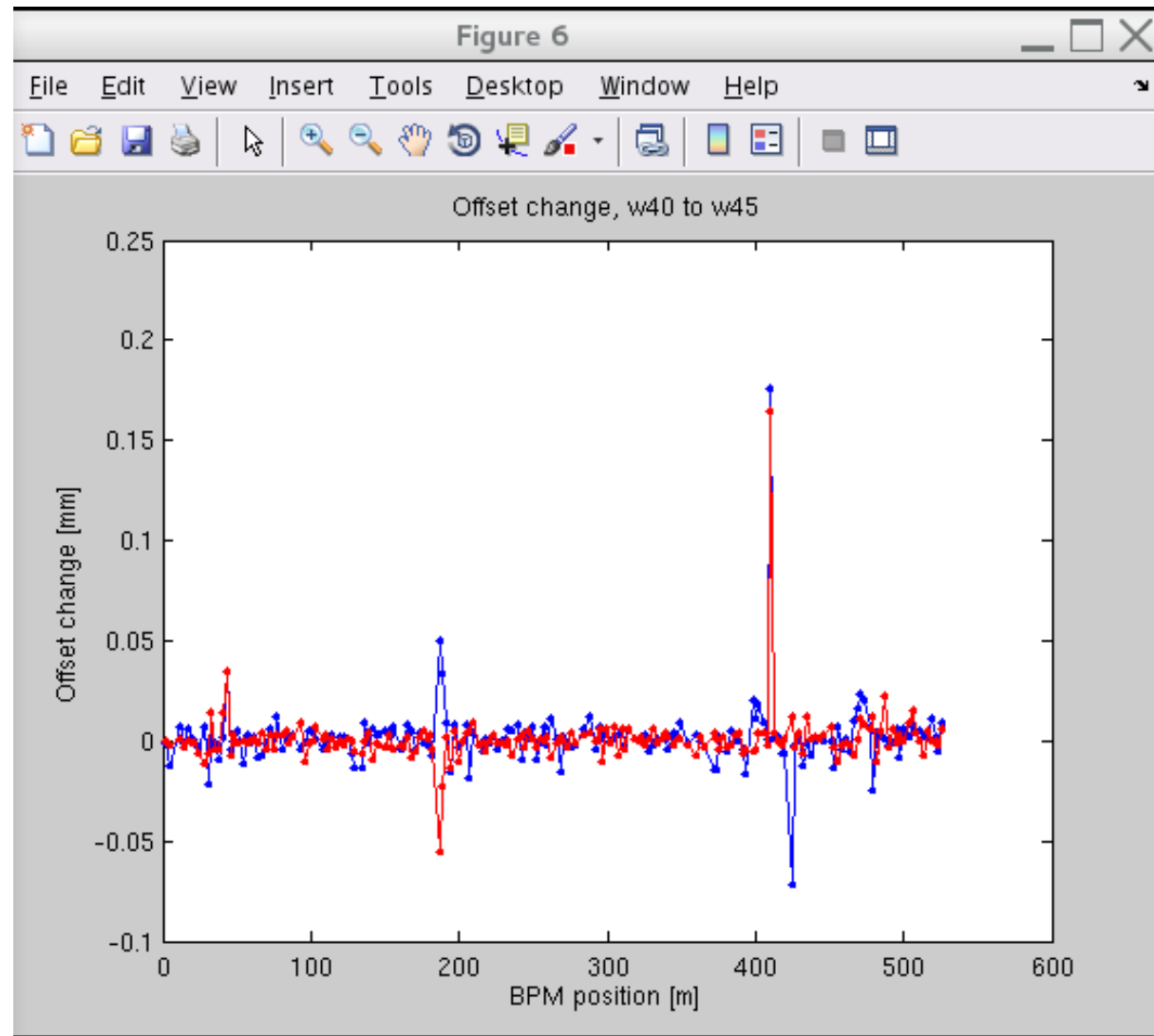
- Performance achieved so far
 - 250 mA stored current (multibunch)
 - 17 mA stored current (single-bunch)
 - ~ 120 A.h accumulated dose , $I \cdot \tau > 1.3$ A.h
 - Longitudinally stable beam at 170 mA with Harmonic Cavities

Changes in BPM offsets after 5 weeks



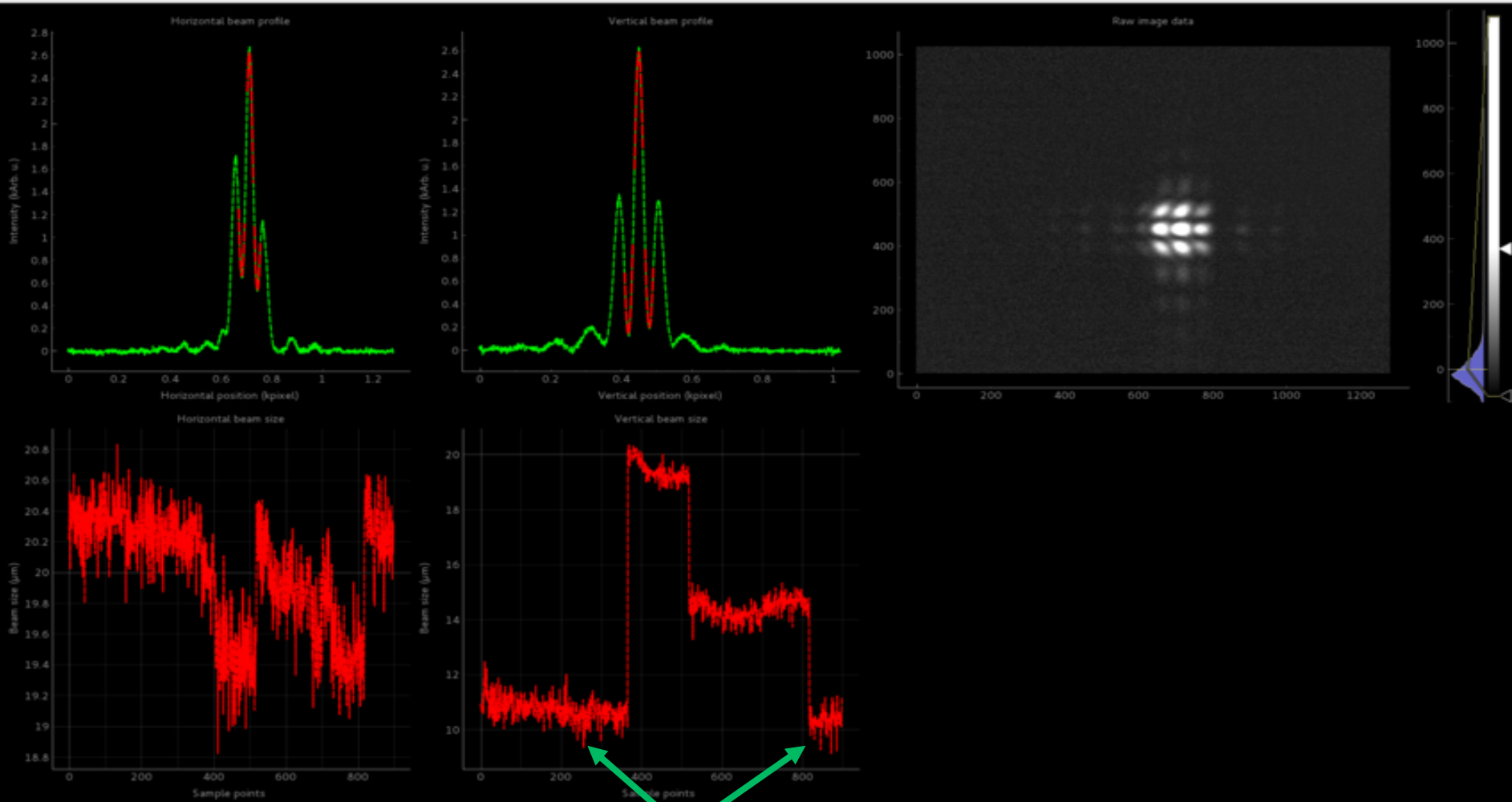
Consecutive measurements give results within 1 -2 μm .

Current dependance measurements have started:
Some BPMs show up to 10 μm drifts over 20 mA



3 GeV Ring: Vertical emittance reduction

R3 transversal beam size

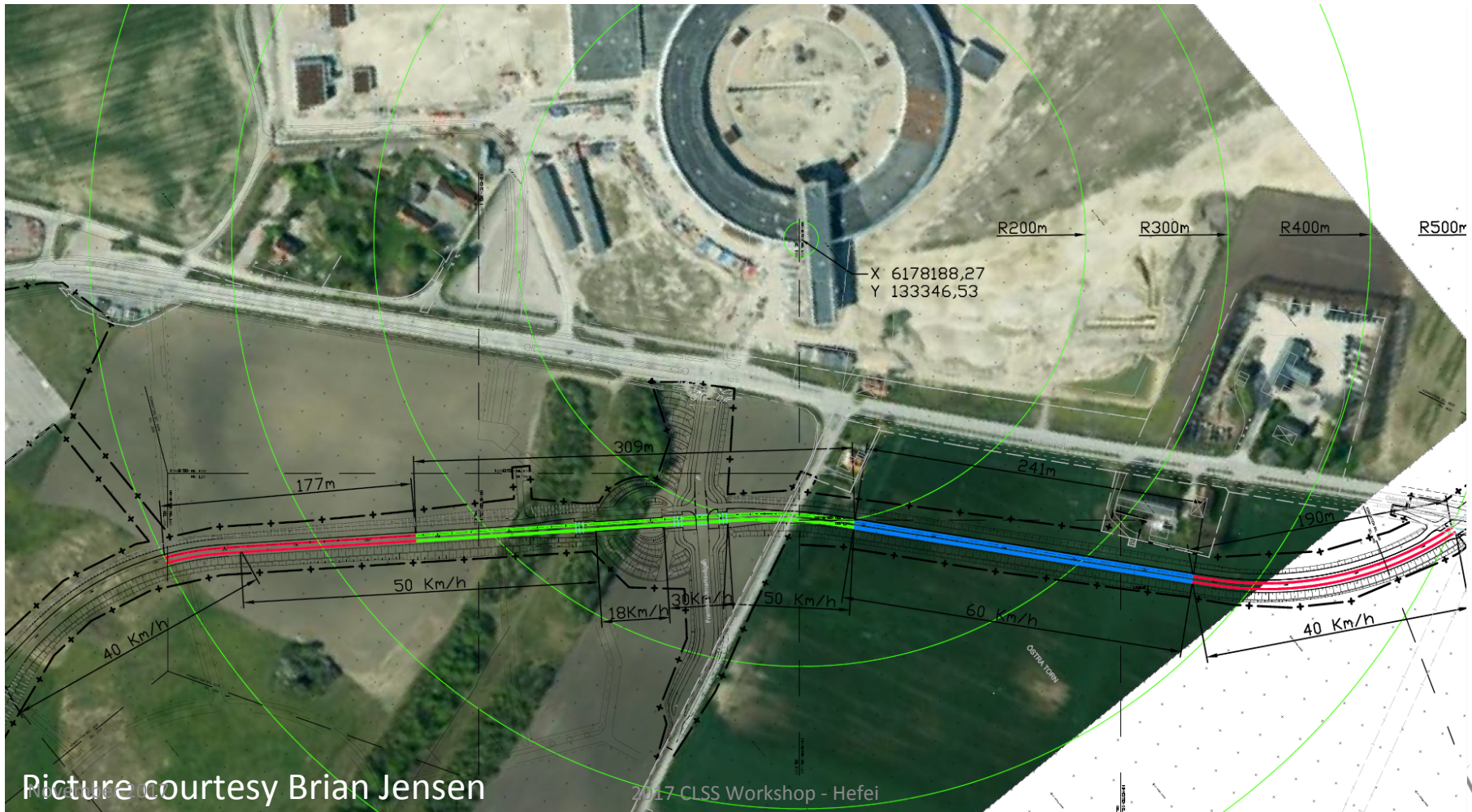


$$\varepsilon_y = 6.4 \pm 1 \text{ pm.rad}$$

Measured values after vertical dispersion and coupling correction.

Accelerator highlights since last Board Meeting: *Stability*

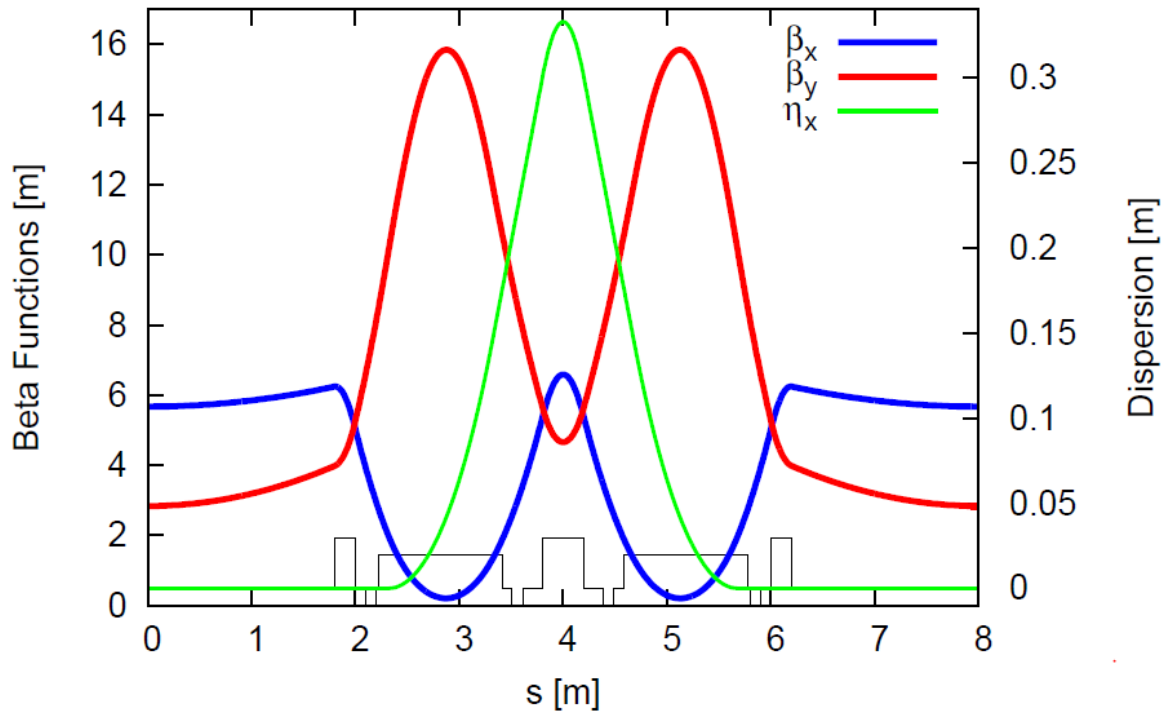
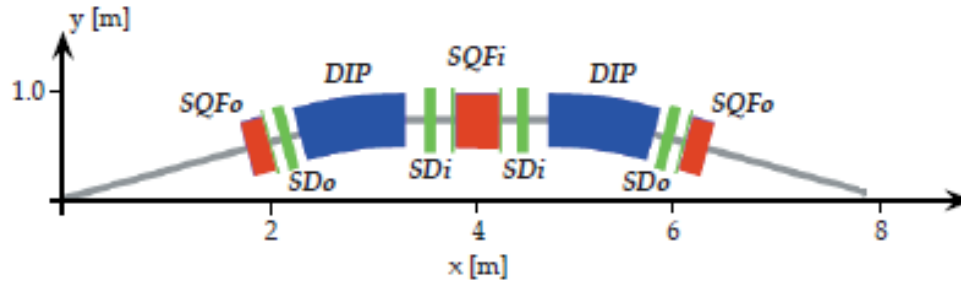
- Agreement with LK regarding isolation of tram line



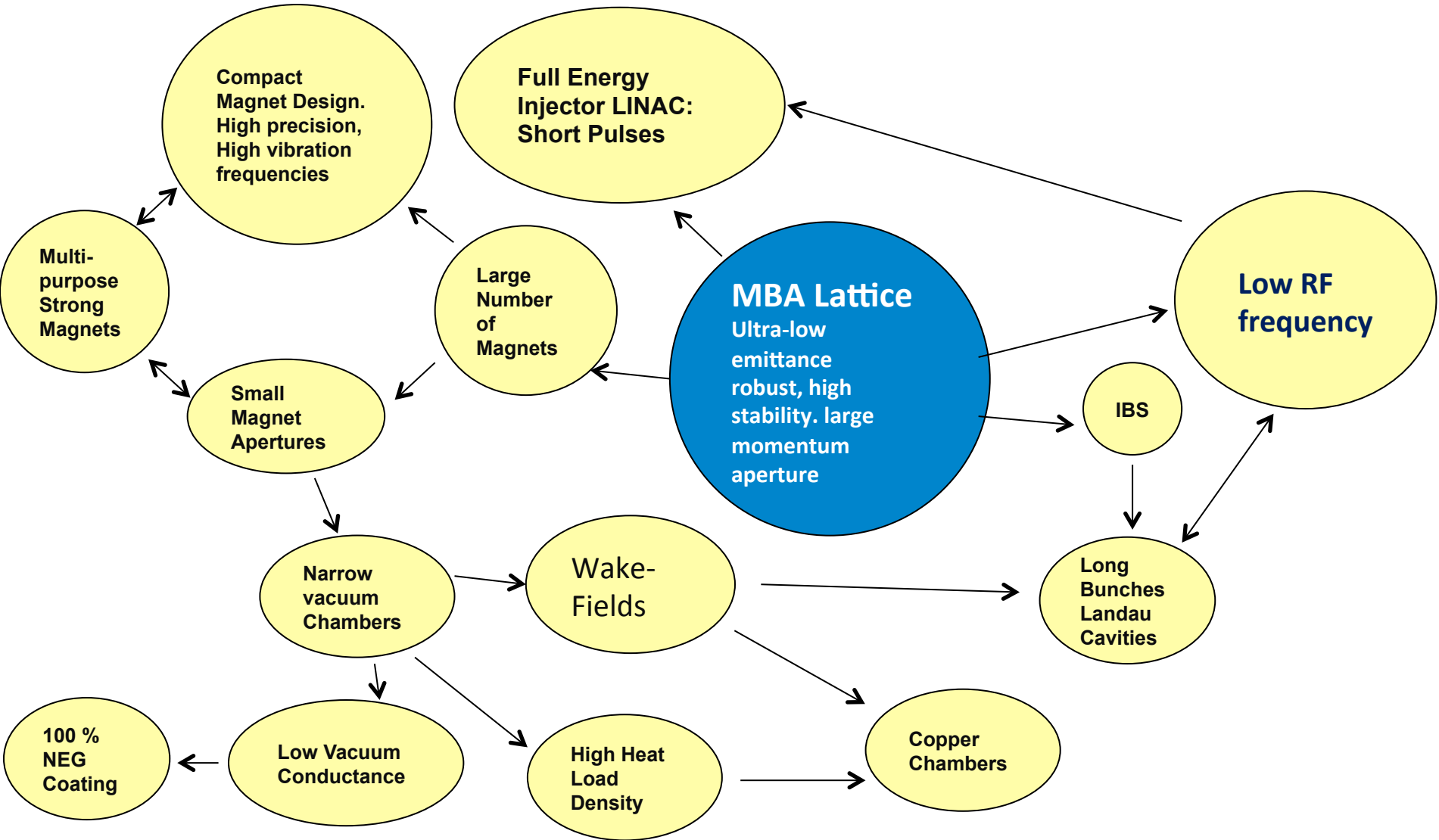
Picture courtesy Brian Jensen

1.5 GeV Ring

Double bend
achromat
12 periods
6 nrad

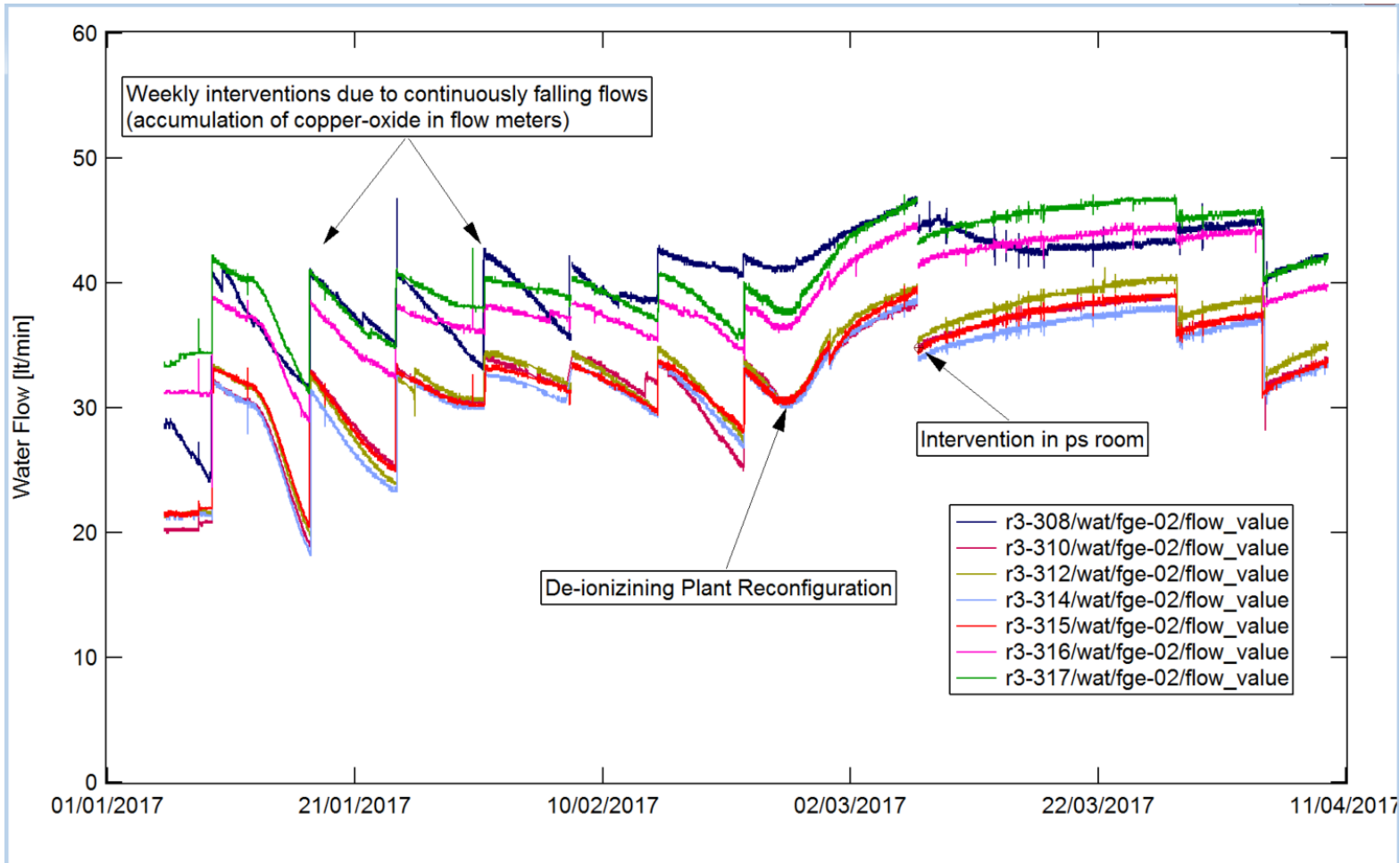


The MAX IV approach to implementation of the MBA



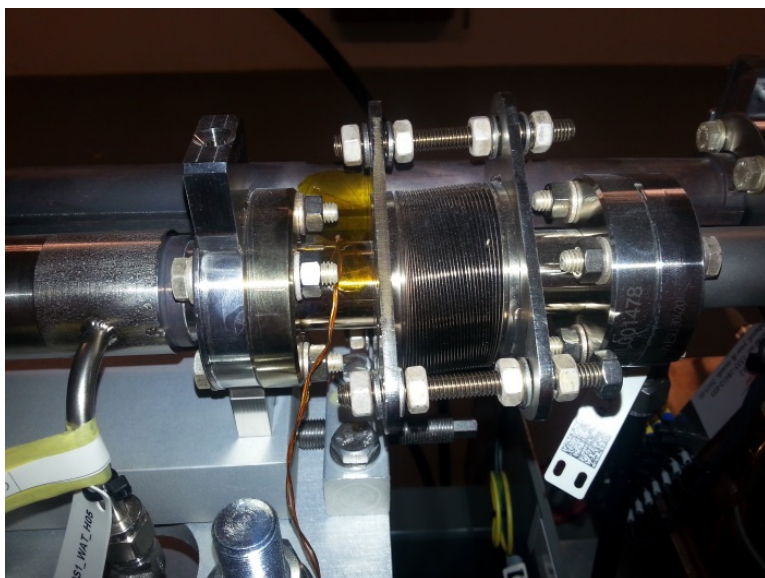
3 GeV Ring: Technical issues

Chamber cooling issues solved

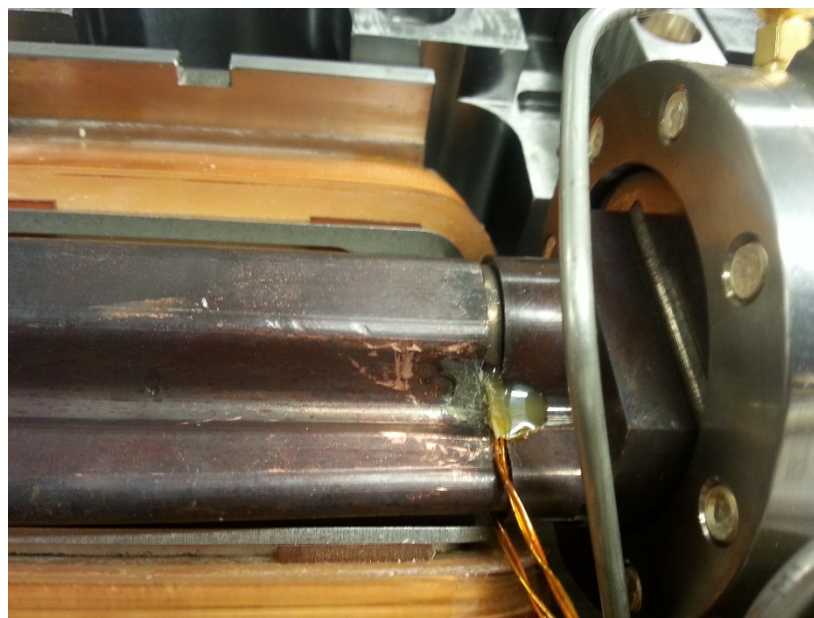


Technical issues

Vacuum chambers locally hit by SR



In Ach 4 S1, replaced an absorber (outside mechanical tolerances).
Test ongoing

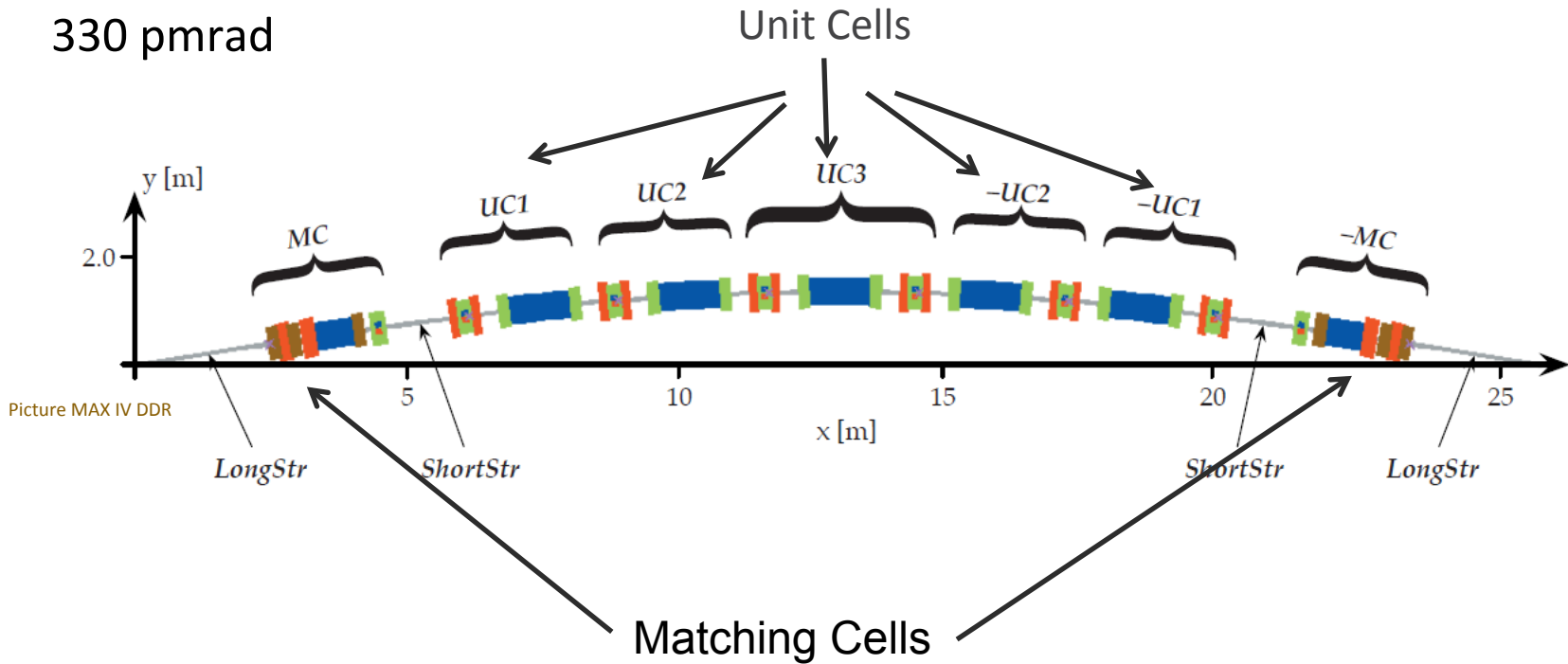


In Ach 8 M1, a chamber was damaged little too much thermocouple glue.
Replaced, test ongoing

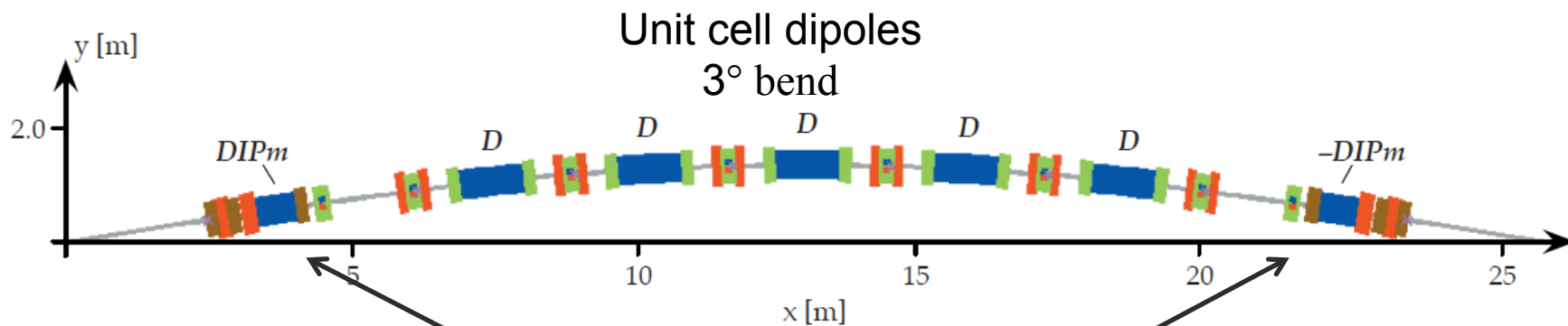
Slide by Å. Andersson

The MAX IV 3 GeV Lattice

7-bend achromat
20 periods
330 pmrad

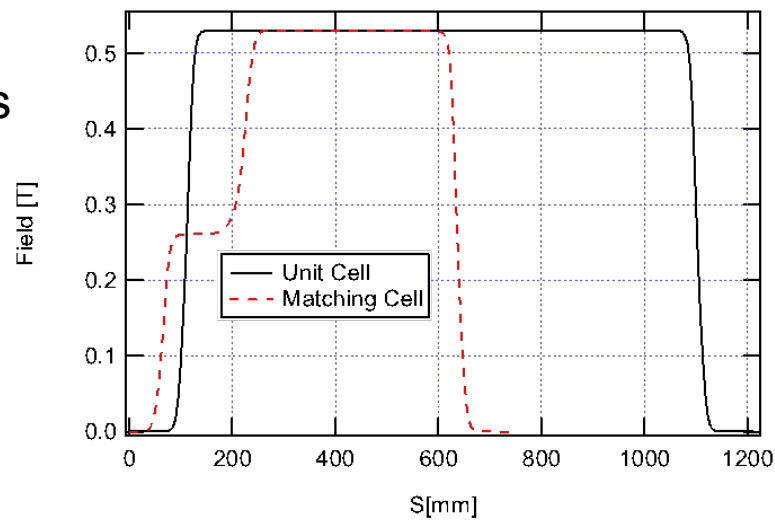


The 3 GeV Ring Lattice: Dipoles



Dipole Magnets:
Peak field 0.53 T
Gradient: -8.65 T/m

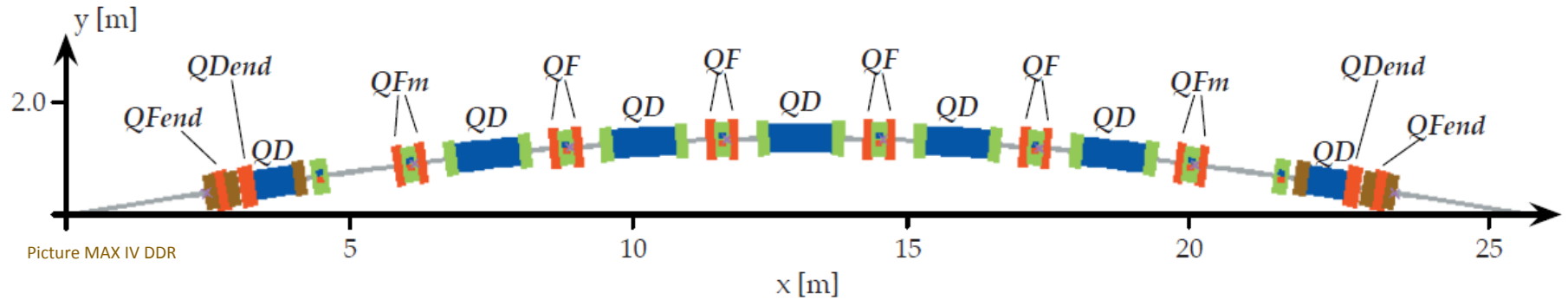
Soft-end dipoles
1.5° bend



The 3 GeV Ring lattice: Quads

Quadrupole Magnets:

Gradients: 25 to 40 T/m



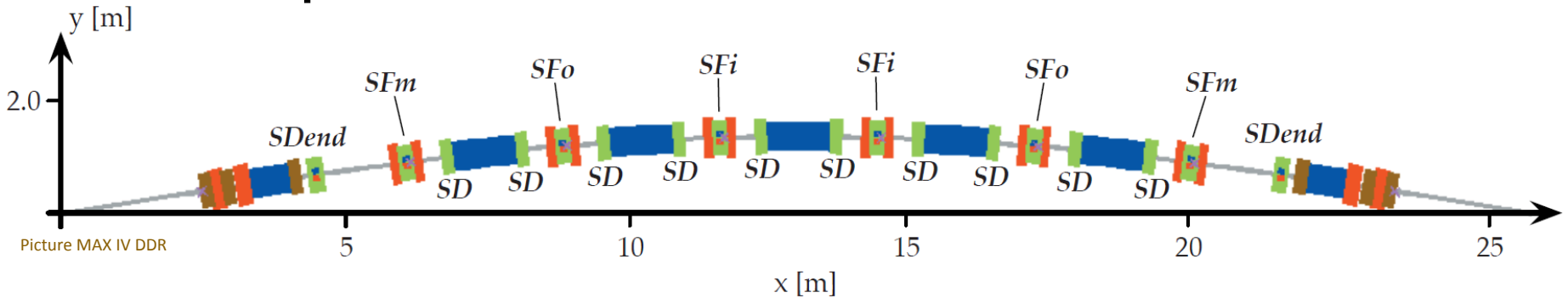
- All vertical focussing (along the arch) from the bends
- Qfends/Qdends for local ID compensation

The 3 GeV Ring lattice: Sextupoles & Octupoles

Non-Linear Corrections

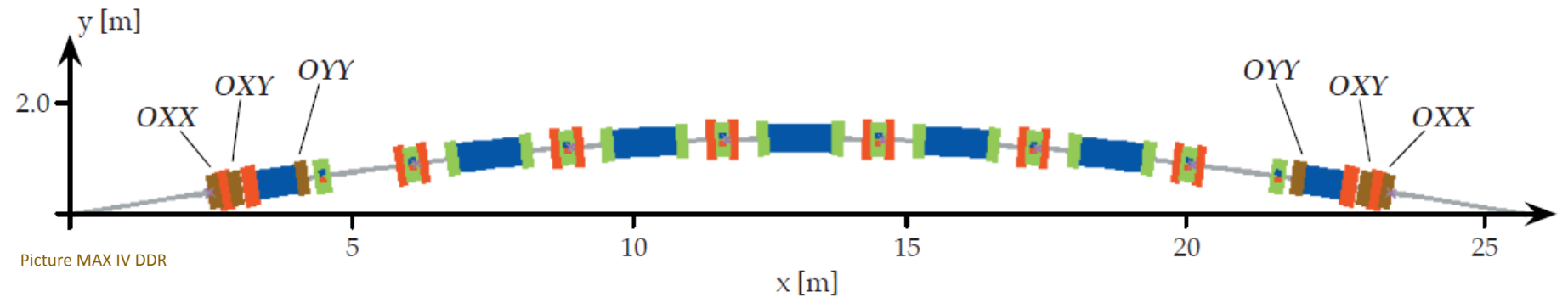
Sextupoles

Chromaticity correction, Minimization of Resonance Driving Terms

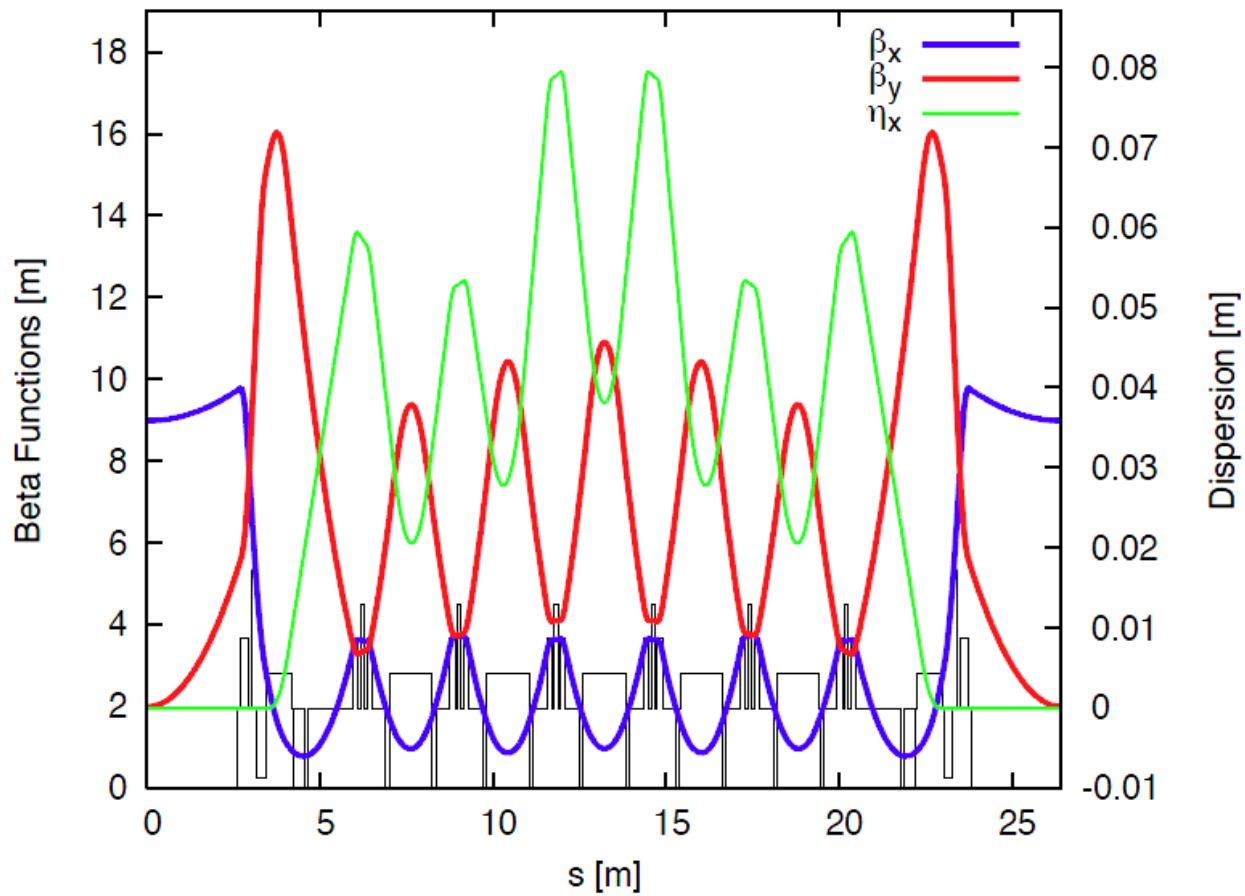
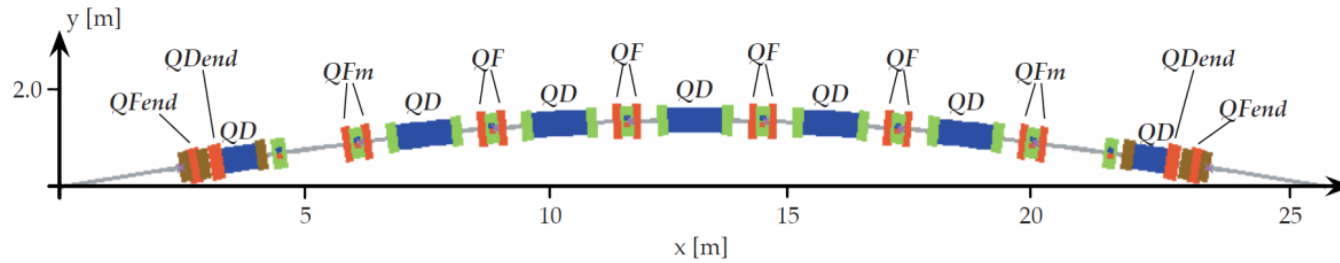


Octupoles

Minimization of Amplitude Dependent Tune Shifts

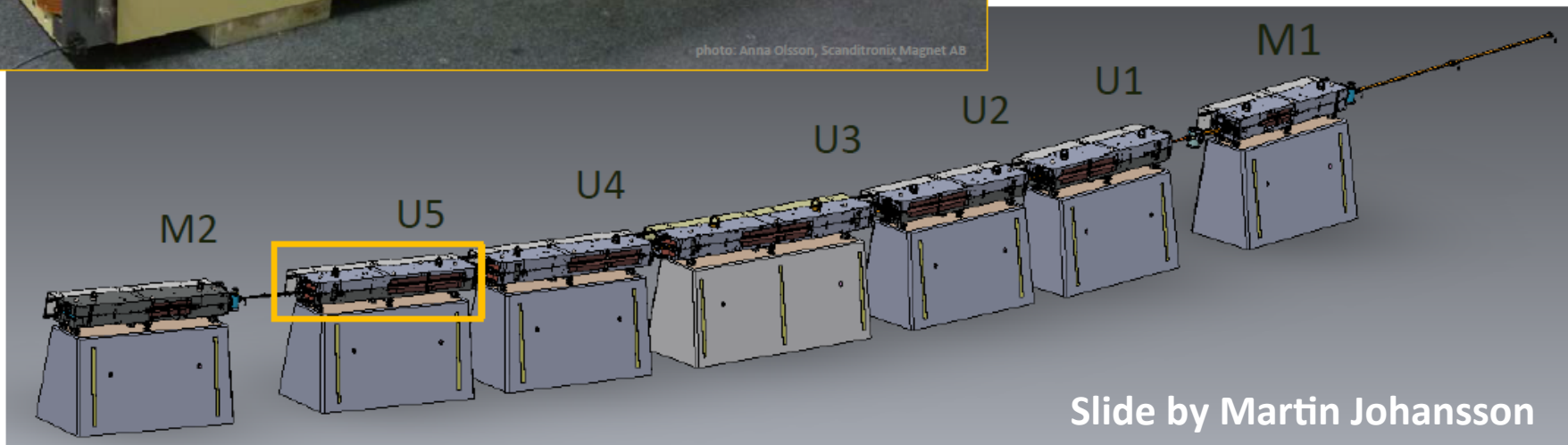
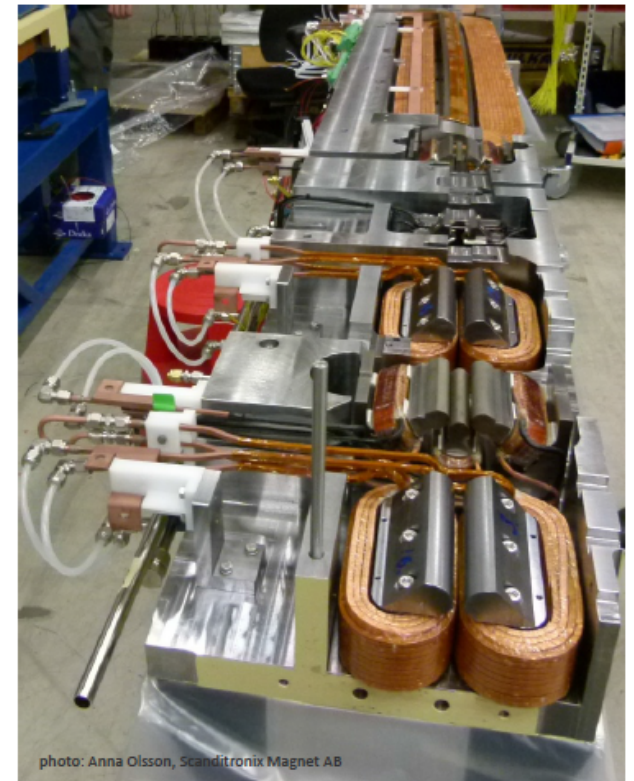


The 3 GeV Ring Lattice



MAX IV 3 GeV Ring DC Magnets

- Each cell is realized as one mechanical unit containing all magnet elements.
- Each unit consists of a bottom and a top yoke half, machined out of one solid iron block, 2.3-3.4 m long.
 - a U5 bottom half →
 - ↓ an assembled U5

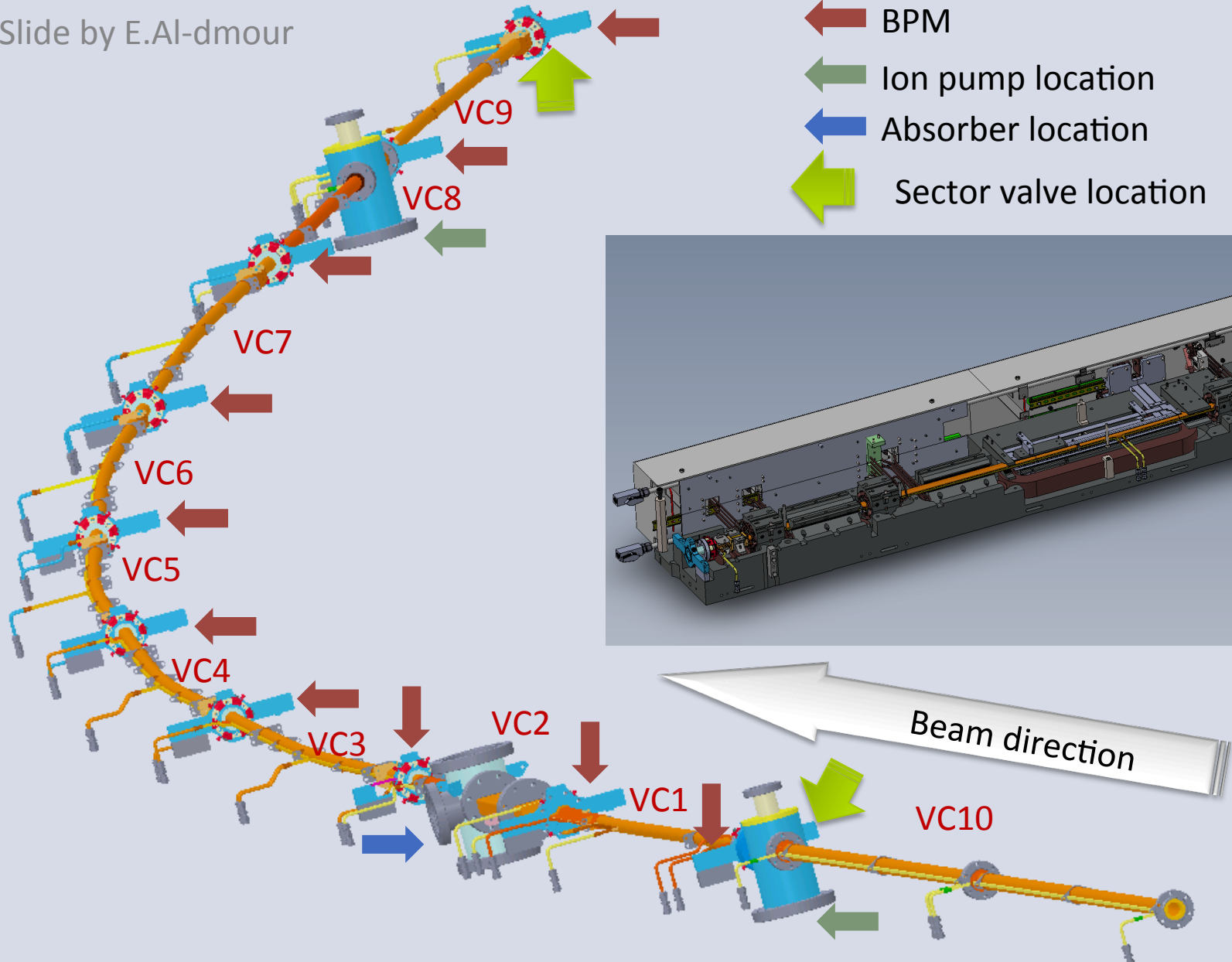


Slide by Martin Johansson

Max IV 3 GeV Ring Vacuum System

Slide by E.Al-dmour

- ← BPM
- ← Ion pump location
- ← Absorber location
- ← Sector valve location



MAX IV 3 GeV ring RF System



100 MHz Main Cavities

Normal Conducting
Copper
Capacity loaded



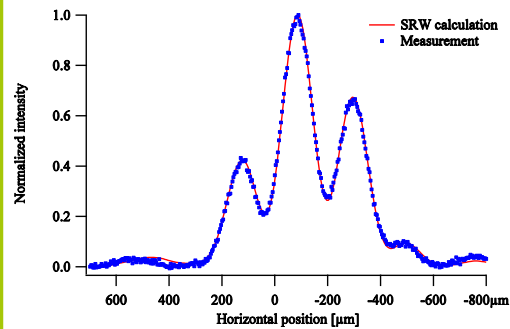
SS UHF Transmitters

Standard commercial
equipment

Passive 3rd Harmonic Cavities

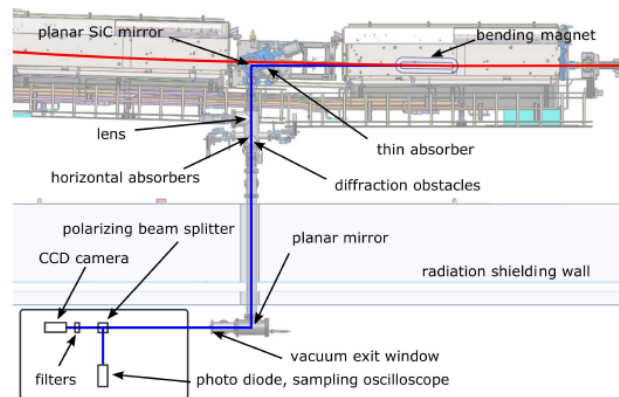


Emittance Measurement



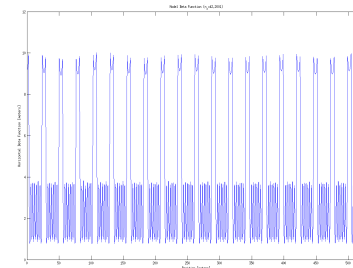
$$\sigma_x = 20.86 \pm 0.14 \mu\text{m (fit uncertainty)}$$

$$\sigma_y = 15.70 \pm 0.15 \mu\text{m (fit uncertainty)}$$



B320B diagnostic beamline
(visible SR radiation)

Figures by J. Breunlin and Å. Andersson



$$\beta_x = 1.26 \pm 0.02 \text{ m}$$

$$\beta_y = 15.66 \pm 0.08 \text{ m}$$

$$\eta_x = 3.59 \pm 0.06 \text{ mm}$$

Errors computed based on 5
separate LOCO measurements

$$\epsilon_x = 339.4 \pm 30 \text{ pm.rad}$$

$$\epsilon_y = 15.7 \pm 0.3 \text{ pm.rad}$$

Changes Implemented by LOCO

Plots by J.Sjögren

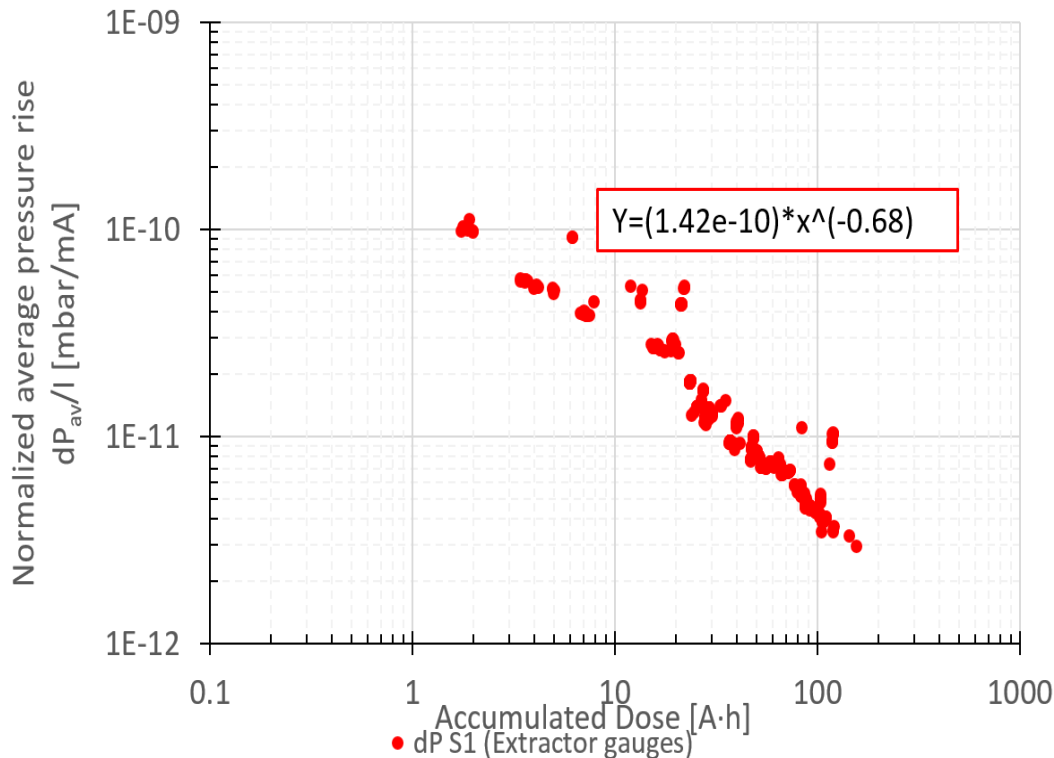


Vacuum conditioning

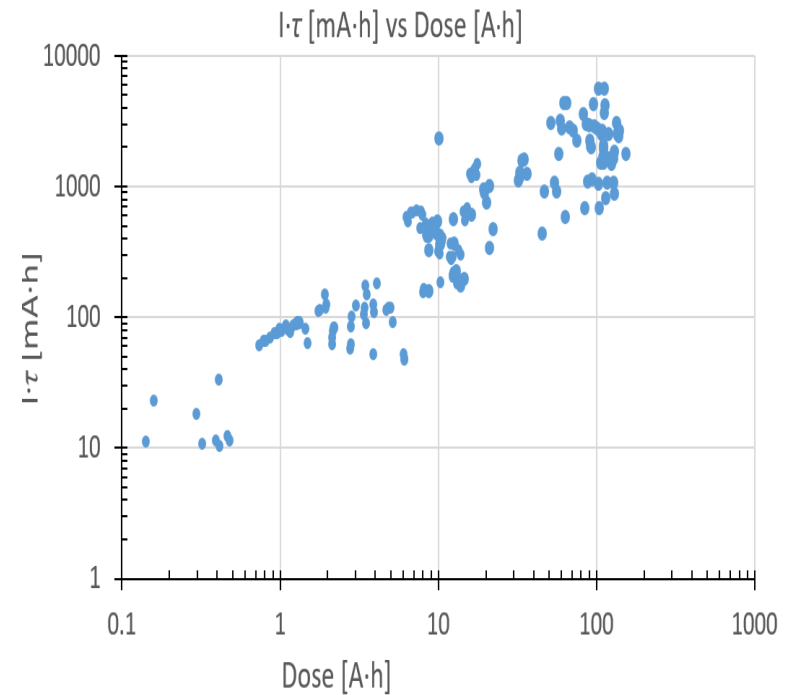
> 100 A.h Accumulated Dose

$I \cdot \tau > 6 \text{ A.h}$

Normalized average pressure rise vs accumulated dose



Normalized lifetime vs accumulated dose



Rest gas composition: ~ 97 % H₂ ; ~ 2 % CO ; ~ 0.6 % CH₄
(measured by 6 RGAs)

Plots by E. Al-Dmour